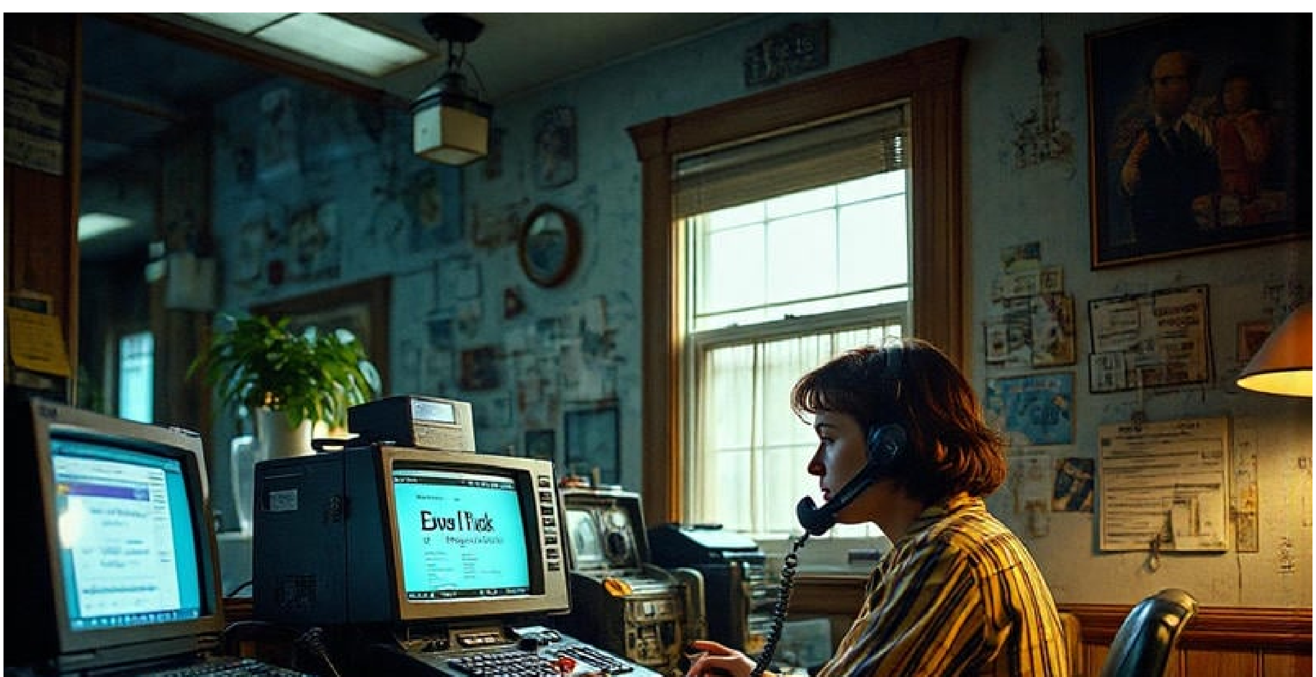
Indoor Air Quality

- **Selecting Appropriate Multimeters for HVAC Checks**
  Selecting Appropriate Multimeters for HVAC Checks Maintaining HVAC Gauges for Accurate Readings Choosing Coil Cleaners Suited to Household Needs Comparing Protective Gloves for Different Tasks Identifying Goggles Designed for Refrigerant Handling Using Screwdriver Sets for Precise Adjustments Organizing Toolkits for Efficient Site Visits Calibrating Equipment for Reliable Measurements Handling Harmful Chemicals with Proper Ventilation Safely Storing Extra HVAC Parts and Supplies Dressing for Extreme Temperatures during Repairs Assessing Essential Items for Emergency Calls
- **Examining Pollutants Affecting Air Circulation**
  Examining Pollutants Affecting Air Circulation Improving Vent Placement for Even Distribution Managing Excess Humidity with Simple Techniques Using UV Lights to Minimize Microbial Growth Testing Indoor Air Quality with Basic Tools Filtering Particulates through Electrostatic Options Checking Fan Speed for Consistent Comfort Controlling Airflow Patterns across Different Rooms Maintaining Clear Ducts for Cleaner Breathing Spaces Exploring Optional Dehumidifiers for Damp Areas Balancing Comfort and Efficiency in Vent Adjustments Assessing Long Term Effects of Poor Air Quality
- **About Us**



Precision in adjusting HVAC components is paramount to ensure optimal performance, energy efficiency, and longevity of the system. The role of a screwdriver set in achieving this precision cannot be overstated. Vent placement impacts the effectiveness of heating and cooling in mobile homes **Mobile Home Air Conditioning Installation Services** air purifier. When technicians undertake the task of fine-tuning an HVAC system, they rely on their tools to make exact adjustments that can significantly impact the overall functionality of heating, ventilation, and air conditioning units.

HVAC systems are complex networks of interconnected parts that require meticulous calibration. Each component, whether it's a thermostat, blower motor, or valve, must be precisely adjusted to operate within its designated parameters. Inaccuracies in these adjustments can lead to inefficiencies such as increased energy consumption or even system failures. This is where screwdrivers come into play as indispensable tools for technicians.

A high-quality screwdriver set allows for precise manipulation of screws and bolts which hold various components together or adjust specific settings within the system. Different sizes and types of screwdrivers cater to the diverse range of screws found in HVAC systems from tiny control panel screws to larger structural fasteners. Using the correct screwdriver not only prevents damage to screws but also ensures that each turn contributes accurately toward the desired adjustment.

Moreover, precision in adjustment has direct implications on safety. Improperly secured components due to inaccurate adjustments can lead to hazardous conditions such as refrigerant leaks or electrical faults. A technician armed with a reliable screwdriver set can confidently make adjustments knowing that each component is securely fastened and correctly aligned.

Energy efficiency is another crucial aspect influenced by precision adjustments. An HVAC system that runs optimally does so because all its elements work harmoniously at their intended capacities. Small misalignments or loose connections might force the system to work harder than necessary, leading to higher energy bills and reduced lifespan of equipment.

In conclusion, while it may seem like a straightforward tool, a screwdriver set plays an essential role in maintaining the integrity and efficiency of HVAC systems through precise adjustments. Technicians who appreciate the importance of precision understand that each careful twist and turn with their screwdrivers can translate into significant improvements in performance and safety for any HVAC setup. As technology advances and systems become more sophisticated, the need for precise tools and skilled hands will only grow more critical in ensuring these vital systems run smoothly year-round.

Key Features to Look for in a Multimeter for HVAC Applications —

- **Importance of Multimeter Selection for Mobile Home HVAC Systems**
- **Key Features to Look for in a Multimeter for HVAC Applications**
- **Types of Measurements Required in Mobile Home HVAC Checks**
- **Comparing Digital vs Analog Multimeters for HVAC Use**
- **Safety Considerations When Using Multimeters in Mobile Homes**
- **Recommended Brands and Models for HVAC Multimeters**
- **Tips for Maintaining and Calibrating Your Multimeter**

Screwdriver sets are essential tools for anyone involved in tasks that require precision and accuracy, from the seasoned professional to the enthusiastic DIY hobbyist. These sets come in a variety of types and feature arrays tailored to suit different needs, making them indispensable for precise adjustments.

At the heart of any screwdriver set is its versatility. The most common types include flathead, Phillips, Torx, hex, and Robertson screwdrivers. Each type is designed to engage with specific screw heads, and using the right one can significantly enhance precision. For instance, Phillips screwdrivers are engineered to fit into cross-shaped slots found on many screws. Their design helps prevent slipping out of the slot while turning-an invaluable feature when making precise adjustments on delicate or intricate projects.

Beyond these basic types, some sets include more specialized drivers like Pozidriv or Tri-wing, which cater to niche applications often found in electronics or specialized machinery. Possessing such varied tools within a single set allows users to tackle an array of tasks without compromising on precision or efficiency.

The features that accompany screwdriver sets further augment their utility for precision work. One notable feature is magnetic tips, which help hold screws in place as they are inserted or removed-particularly useful in tight spaces where dropping a screw could lead to significant frustration or even damage. Ergonomic handles are another critical feature; they provide comfort and control during use, reducing hand fatigue over extended periods-a factor that directly contributes to maintaining steady hands for fine adjustments.

Additionally, modern screwdriver sets often incorporate interchangeable bits housed within compact cases-a boon for organization and convenience. Users can swiftly switch between different screw types without needing multiple individual screwdrivers cluttering their workspace.

Another vital aspect of screwdriver sets geared towards precision is torque control. Some advanced models offer torque-limiting features that ensure screws are not overtightened-a frequent cause of stripping threads or damaging components especially in electronic devices.

In summary, understanding the various types and features available in screwdriver sets can greatly enhance one's ability to make precise adjustments across a range of applications. Whether working on electronics, assembling furniture, or fine-tuning machinery components, having a comprehensive set equipped with the appropriate features ensures efficiency and accuracy at every turn. Investing time in selecting the right set pays dividends through improved performance and satisfaction in achieving meticulous results with ease.

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Types of Measurements Required in Mobile Home HVAC Checks

When it comes to HVAC systems, precision is not just a preference; it's a necessity. These intricate systems require careful adjustments to ensure optimal performance and energy efficiency. One key tool in achieving such precision is the screwdriver set. Choosing the right screwdriver set for HVAC adjustments can make all the difference between a job well done and one that leads to costly repairs or inefficient operation.

Firstly, it's important to understand why precision matters so much in HVAC work. The components within these systems are often finely calibrated, meaning even minor misalignments or improperly tightened screws can lead to significant issues. For instance, an over-tightened screw could warp sensitive parts, while a loose one might result in rattles or vibrations that reduce system efficiency and increase noise levels. Therefore, having the right screwdriver set enables technicians to apply just the right amount of torque needed for each task.

A good starting point when selecting a screwdriver set for HVAC work is versatility. A comprehensive set should include various types of screwdrivers such as flathead, Phillips, Torx, and hex drivers. Each type serves different functions across different components of an HVAC system-from securing ductwork panels with flathead screws to adjusting blower motor speed settings with hex screws. Additionally, interchangeable bits can be beneficial as they allow for quick changes between tasks without needing multiple tools on hand.

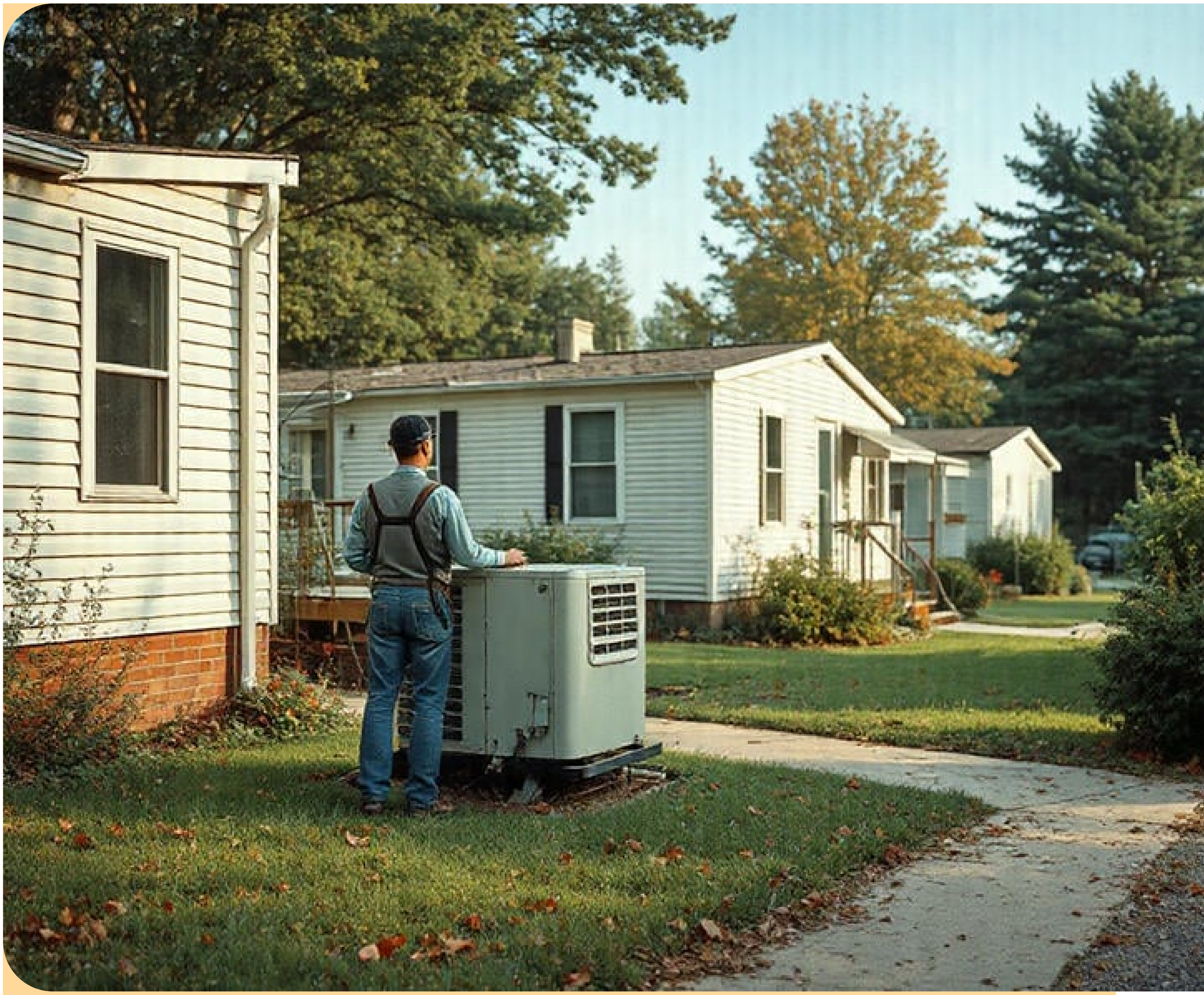
Ergonomics also play a crucial role in choosing the right screwdriver set. Given that HVAC technicians often work in cramped spaces or awkward positions, tools need to be comfortable and easy to handle over extended periods. Look for sets with ergonomic handles that provide a firm grip without causing strain or fatigue.

Furthermore, magnetic tips are highly advantageous when working on HVAC systems. They help keep screws steady during installation or removal, especially in tight spots where dropping a screw could mean losing it into inaccessible areas of the system.

Durability should not be overlooked either. High-quality materials like chrome vanadium steel enhance both longevity and performance by resisting wear and corrosion-a vital feature given the demanding environments HVAC tools are often exposed to.

Finally, consider investing in a set that includes insulated screwdrivers if you frequently deal with electrical components within HVAC systems. Insulated tools offer protection against electric shock by providing an extra layer of safety when working around live circuits.

In conclusion, selecting the right screwdriver set for precise adjustments involves considering versatility, ergonomics, magnetic capabilities, durability, and insulation features tailored specifically for HVAC applications. By equipping themselves with quality tools designed for precision work, technicians can ensure efficient system performance while minimizing potential mishaps during maintenance or repair tasks-ultimately leading to satisfied clients and well-functioning heating and cooling solutions.



Comparing Digital vs Analog Multimeters for HVAC Use

Using screwdriver sets for precise adjustments in mobile home HVAC systems is an essential skill for any homeowner or technician aiming to maintain optimal performance and efficiency. The intricate nature of HVAC systems demands precision, making it crucial to have a step-by-step guide to ensure the correct use of screwdrivers in these adjustments.

First and foremost, understanding the types of screwdrivers available is vital. Screwdriver sets typically include flathead, Phillips, Torx, and sometimes hex drivers. Each type is designed for specific screws found within an HVAC system. For instance, Phillips screwdrivers are commonly used due to their cross-shaped head that provides better grip and torque control compared to flatheads. Familiarizing oneself with these tools ensures that the right screwdriver is matched with the appropriate screw, preventing damage to both the tool and the component being adjusted.

Before beginning any adjustments, safety should be prioritized. Turn off all power sources connected to the HVAC unit to prevent electrical shocks or short circuits. It is also advisable to wear protective gear such as gloves and goggles during this process.

Once safety measures are in place, start by identifying the areas needing adjustment-these often include fan blades, blower motors, or ductwork connections. For precise adjustments on fan blades or motor mounts, use a properly sized screwdriver from your set. Insert it into the corresponding screw head carefully; applying too much force can strip screws or damage components.

When adjusting components like blower motors or fan settings within an HVAC system, precision is key. These parts must be aligned correctly for efficient airflow and operation. Using a Torx screwdriver may be necessary here due to its ability to provide more torque without slipping out of the screw head.

For ducts or vent covers that require removal or tightening during routine maintenance checks, a flathead screwdriver might be more suitable depending on the screws' design holding these parts together. It's important not only to tighten but also ensure that they are secure enough not to loosen over time while still allowing easy access for cleaning purposes.

After making necessary adjustments using your screwdriver set, double-check each component's stability by gently testing movement where applicable-this helps confirm that everything has been secured properly without overtightening which could lead to breakage under operational stress.

Finally, once all adjustments are completed satisfactorily with your screwdriver set ensuring no loose ends remain (literally), restore power back cautiously monitoring initial runs post-adjustment closely checking if all functions operate smoothly as expected before considering task fully accomplished successfully!

In conclusion: mastering precise usage of various screwdrivers within specialized contexts such as mobile home HVAC systems involves careful selection based upon task requirements coupled attention detail throughout every stage process thereby enhancing both longevity performance equipment well-being those relying upon its continued reliable service delivery daily basis!

Safety Considerations When Using Multimeters in Mobile Homes

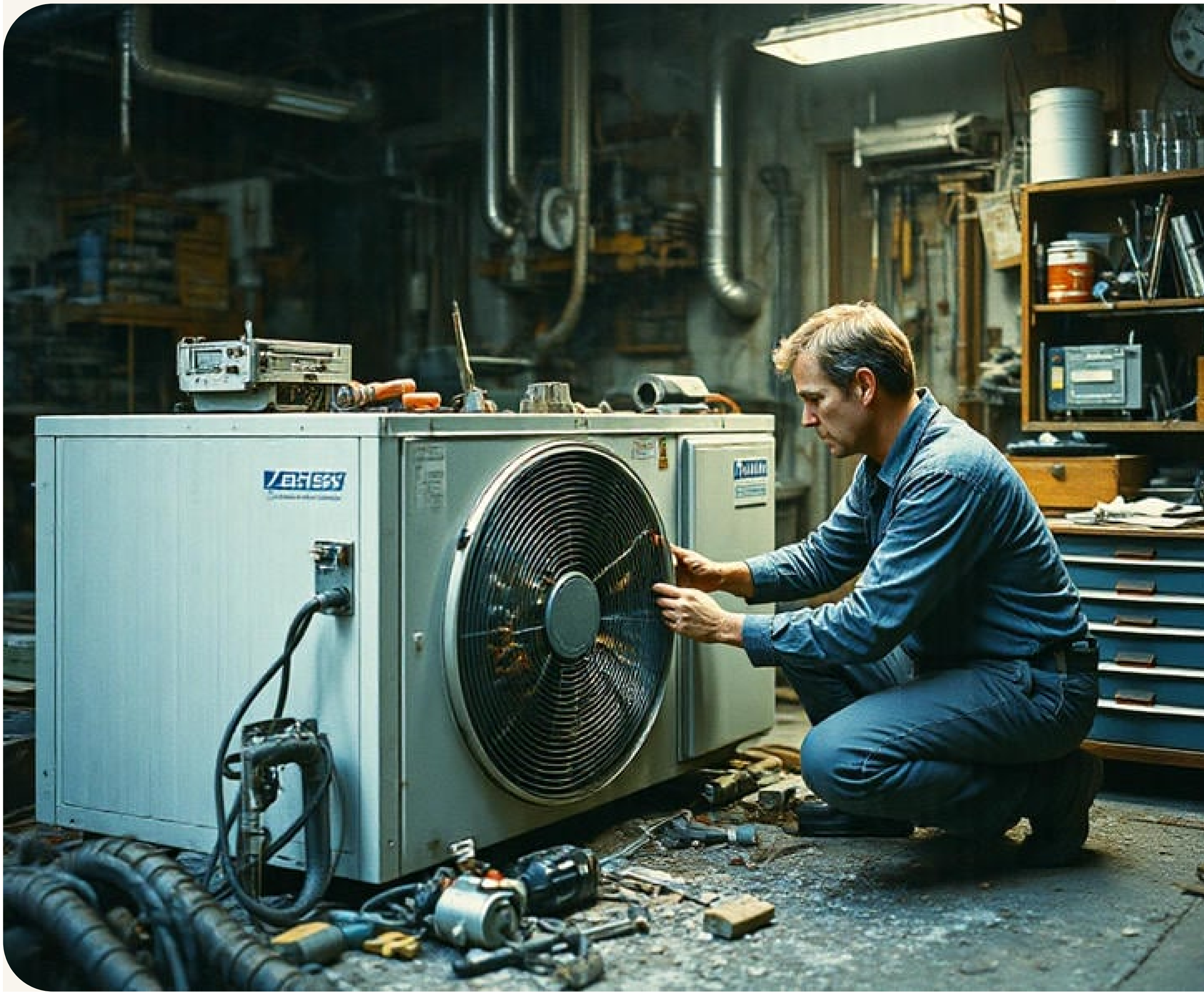
Mobile home HVAC systems, like their counterparts in traditional homes, play a critical role in maintaining comfortable living conditions. However, due to the unique construction and space constraints of mobile homes, these systems often face specific challenges that require precise adjustments. One essential tool for addressing these issues is a well-chosen screwdriver set, which enables homeowners and technicians to make the necessary tweaks with accuracy and efficiency.

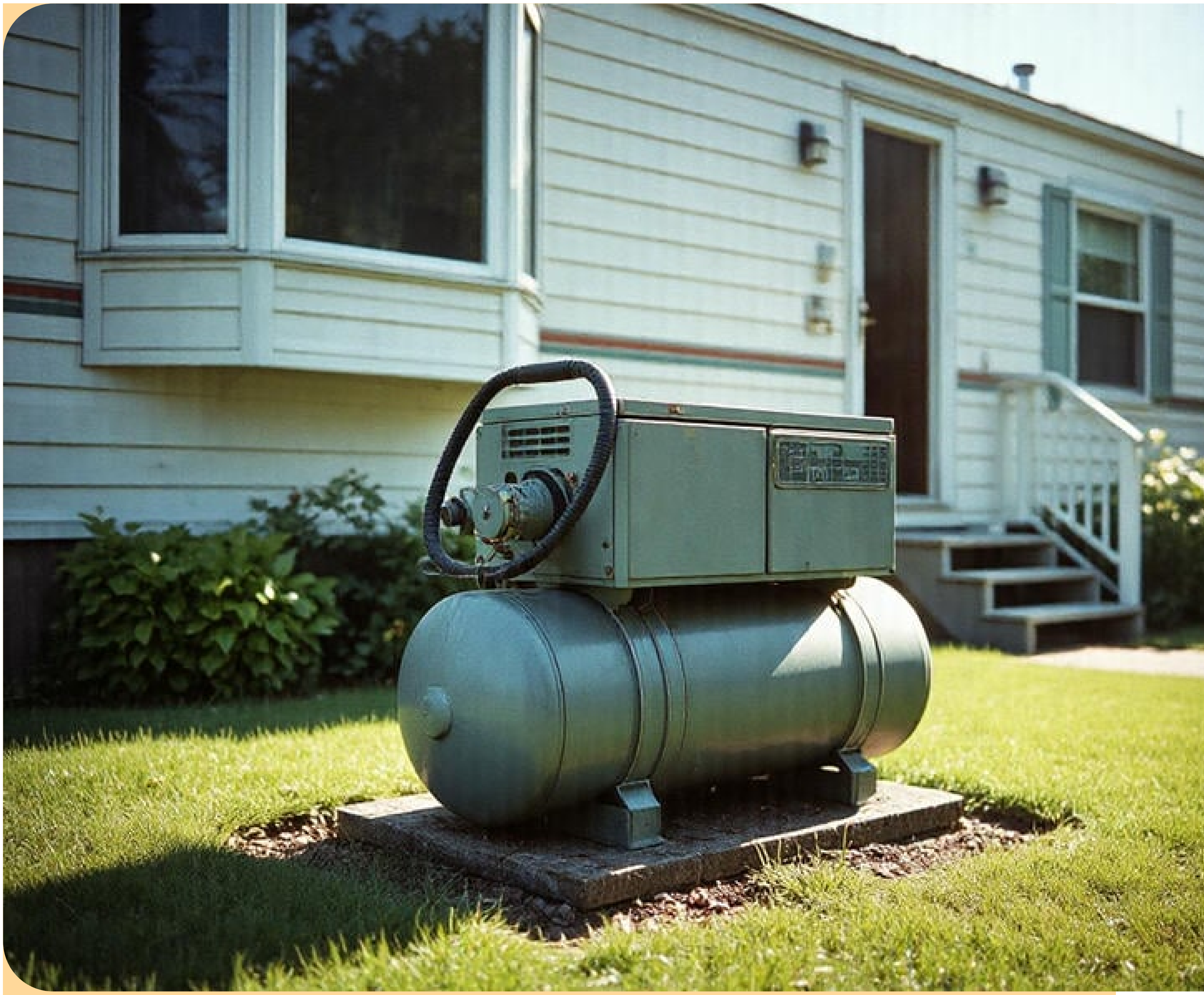
One common issue in mobile home HVAC systems is improper airflow. Due to the compact nature of mobile homes, ductwork can be more restrictive or prone to blockages. This can lead to uneven heating or cooling throughout the space. A screwdriver set becomes indispensable here for adjusting vent covers or accessing duct components to clear obstructions and ensure optimal airflow.

Another frequent problem involves thermostat calibration. Mobile homes may have thermostats that are not perfectly aligned with the system's actual temperature output. This misalignment can cause inefficient operation, leading to higher energy bills and reduced comfort levels. Using a precision screwdriver set allows homeowners or technicians to delicately adjust the thermostat settings or even replace them if necessary, ensuring accurate temperature readings and more efficient operation.

Electrical connections are another area where issues commonly arise in mobile home HVAC systems. Loose or corroded connections can lead to system failures or intermittent functionality. With a reliable screwdriver set, individuals can securely tighten electrical terminals or make necessary replacements without damaging delicate components.

Additionally, blower motor malfunctions are not uncommon in mobile





Recommended Brands and Models for HVAC Multimeters

Working with HVAC units requires a keen eye for detail and precision, especially when using screwdriver sets for adjustments. These essential tools, though simple in design, play a crucial role in ensuring the efficiency and safety of HVAC systems. Employing best practices and adhering to safety tips when utilizing screwdrivers can make all the difference between a job well done and potential hazards.

Firstly, selecting the right screwdriver for the task is paramount. Screwdriver sets come in various types, including flathead, Phillips, Torx, and hex screwdrivers. Each type fits specific screws commonly found in HVAC units. Using the incorrect screwdriver can lead to stripped screws or damage to components, which may compromise the unit's functionality. Therefore, always ensure that you're using a driver that matches the head of the screw you are adjusting.

Once you've chosen the appropriate tool, grip it correctly to maintain control during adjustments. A firm yet comfortable grip allows for precise control over torque application. Over-tightening can strip threads or crack materials, while insufficient tightening might result in loose connections that could disrupt system performance or even pose safety risks.

Before you begin working on an HVAC unit, it's essential to turn off power to prevent electrical shock-a critical safety measure often overlooked during routine maintenance tasks. Ensure all power sources connected to the unit are disabled by switching off breakers or unplugging cords where applicable.

Additionally, wearing protective gear such as gloves and safety goggles is advisable when working with screwdrivers around HVAC systems. Gloves provide grip support and protect against sharp edges or hot surfaces within units. Safety goggles shield your eyes from debris or dust that could dislodge during repairs or adjustments.

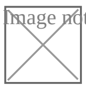
Organization also plays a crucial role in safe work practices-keep your tools neatly arranged and readily accessible so you can quickly find what you need without losing focus on the task at hand. Misplaced tools not only slow down progress but can also become tripping hazards in workspaces cluttered with equipment.

Moreover, understanding your limits is vital; if an adjustment feels forced or isn't progressing smoothly despite using correct techniques and tools, it's wise to pause and reassess the situation rather than risk damaging components through excessive force.

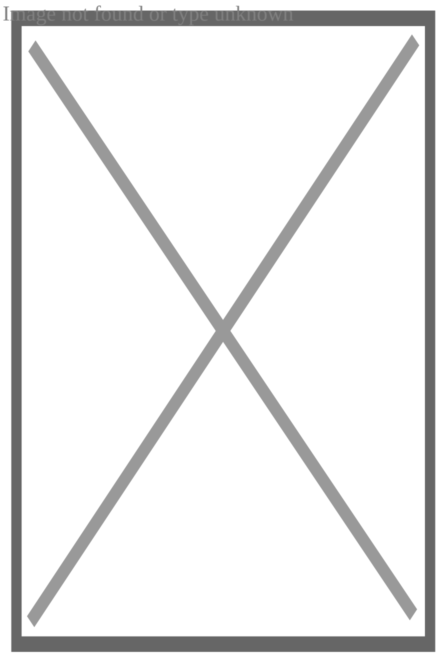
Lastly, consider documenting any changes made during adjustments as part of regular maintenance records for future reference. This practice helps track modifications over time and provides valuable information should further issues arise later on.

In conclusion, working with screwdriver sets for precise adjustments on HVAC units demands attention to detail and adherence to safety protocols. By carefully selecting tools suited for each task, maintaining proper technique throughout operations while prioritizing personal protective measures-and knowing when professional assistance might be necessary-you ensure both effective service outcomes along with safeguarding yourself against potential dangers associated therein.

About Refrigerant



This article's lead section **may be too short to adequately summarize the key points**. Please consider expanding the lead to provide an accessible overview of all important aspects of the article. *(March 2021)*



A DuPont R-134a refrigerant

A **refrigerant** is a working fluid used in cooling, heating or reverse cooling and heating of air conditioning systems and heat pumps where they undergo a repeated phase transition from a liquid to a gas and back again. Refrigerants are heavily regulated because of their toxicity and flammability[1] and the contribution of CFC and HCFC refrigerants to ozone depletion[2] and that of HFC refrigerants to climate change.[3]

Refrigerants are used in a direct expansion (DX- Direct Expansion) system (circulating system)to transfer energy from one environment to another, typically from inside a building to outside (or vice versa) commonly known as an air conditioner cooling only or cooling & heating reverse DX system or heat pump a heating only DX cycle. Refrigerants can carry 10 times more energy per kg than water, and 50 times more than air.

Refrigerants are controlled substances and classified by International safety regulations ISO 817/5149, AHRAE 34/15 & BS EN 378 due to high pressures (700–1,000 kPa (100–150 psi)), extreme temperatures (?50 °C [?58 °F] to over 100 °C [212 °F]), flammability (A1 class non-flammable, A2/A2L class flammable and A3 class extremely flammable/explosive) and toxicity (B1-low, B2-medium & B3-high). The regulations relate to situations when these refrigerants are released into the atmosphere in the event of an accidental leak not while circulated.

Refrigerants (controlled substances) must only be handled by qualified/certified engineers for the relevant classes (in the UK, C&G 2079 for A1-class and C&G 6187-2 for A2/A2L & A3-class refrigerants).

Refrigerants (A1 class only) Due to their non-flammability, A1 class non-flammability, non-explosivity, and non-toxicity, non-explosivity they have been used in open systems (consumed when used) like fire extinguishers, inhalers, computer rooms fire extinguishing and insulation, etc.) since 1928.

History

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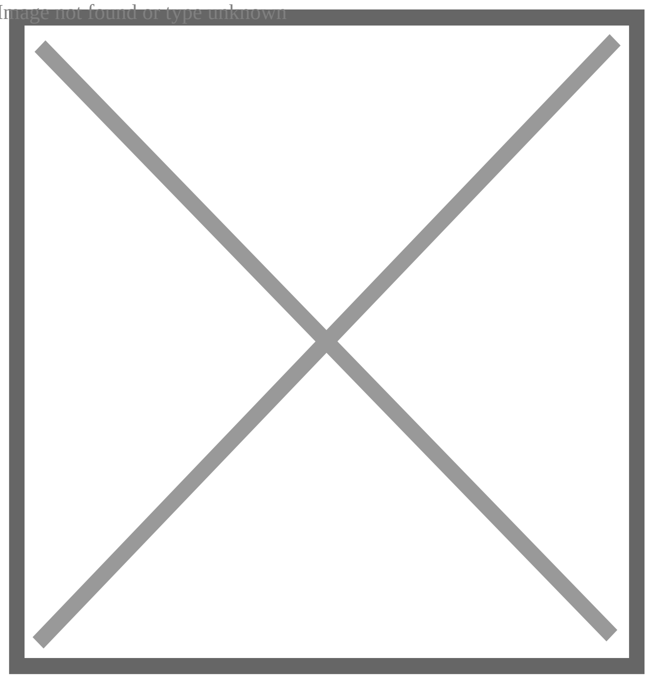

The observed stabilization of HCFC concentrations (left graphs) and the growth of HFCs (right graphs) in earth's atmosphere.

The first air conditioners and refrigerators employed toxic or flammable gases, such as ammonia, sulfur dioxide, methyl chloride, or propane, that could result in fatal accidents when they leaked.[4]

In 1928 Thomas Midgley Jr. created the first non-flammable, non-toxic chlorofluorocarbon gas, *Freon* (R-12). The name is a trademark name owned by DuPont (now Chemours) for any chlorofluorocarbon (CFC), hydrochlorofluorocarbon (HCFC), or hydrofluorocarbon (HFC) refrigerant. Following the discovery of better synthesis methods, CFCs such as R-11,[5] R-12,[6] R-123[5] and R-502[7] dominated the market.

Phasing out of CFCs

[edit]
See also: Montreal Protocol

In the mid-1970s, scientists discovered that CFCs were causing major damage to the ozone layer that protects the earth from ultraviolet radiation, and to the ozone holes over polar regions.[8][9] This led to the signing of the Montreal Protocol in 1987 which aimed to phase out CFCs and HCFC[10] but did not address the contributions that HFCs made to climate change. The adoption of HCFCs such as R-22,[11][12][13] and R-123[5] was accelerated and so were used in most U.S. homes in air conditioners and in chillers[14] from the 1980s as they have a dramatically lower Ozone Depletion Potential (ODP) than CFCs, but their ODP was still not zero which led to their eventual phase-out.

Hydrofluorocarbons (HFCs) such as R-134a,[15][16] R-407A,[17] R-407C,[18] R-404A,[7] R-410A[19] (a 50/50 blend of R-125/R-32) and R-507[20][21] were promoted as replacements for CFCs and HCFCs in the 1990s and 2000s. HFCs were not ozone-depleting but did have global warming potentials (GWPs) thousands of times greater than CO_2 with atmospheric lifetimes that can extend for decades. This in turn, starting from the 2010s, led to the adoption in new equipment of Hydrocarbon and HFO (hydrofluoroolefin) refrigerants R-32,[22] R-290,[23] R-600a,[23] R-454B,[24] R-1234yf,[25][26] R-514A,[27] R-744 (CO_2),[28] R-1234ze(E)[29] and R-1233zd(E),[30] which have both an ODP of zero and a lower GWP. Hydrocarbons and CO_2 are sometimes called natural refrigerants because they can be found in nature.

The environmental organization Greenpeace provided funding to a former East German refrigerator company to research alternative ozone- and climate-safe refrigerants in 1992. The company developed a hydrocarbon mixture of propane and isobutane, or pure isobutane,[31] called "Greenfreeze", but as a condition of the contract with Greenpeace could not patent the technology, which led to widespread adoption by other firms.[32][33][34] Policy and political influence by corporate executives resisted change however,[35][36] citing the flammability and explosive properties of the refrigerants,[37] and DuPont together with other companies blocked them in the U.S. with the U.S. EPA.[38][39]

Beginning on 14 November 1994, the U.S. Environmental Protection Agency restricted the sale, possession and use of refrigerants to only licensed technicians, per rules under sections 608 and 609 of the Clean Air Act.[40] In 1995, Germany made CFC refrigerators illegal.[41]

In 1996 Eurammon, a European non-profit initiative for natural refrigerants, was established and comprises European companies, institutions, and industry experts.[42][43][44]

In 1997, FCs and HFCs were included in the Kyoto Protocol to the Framework Convention on Climate Change.

In 2000 in the UK, the Ozone Regulations[45] came into force which banned the use of ozone-depleting HCFC refrigerants such as R22 in new systems. The Regulation banned the use of R22 as a "top-up" fluid for maintenance from 2010 for virgin fluid and from 2015 for recycled fluid.[*citation needed*]

Addressing greenhouse gases

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With growing interest in natural refrigerants as alternatives to synthetic refrigerants such as CFCs, HCFCs and HFCs, in 2004, Greenpeace worked with multinational corporations like Coca-Cola and Unilever, and later Pepsico and others, to create a corporate coalition called Refrigerants Naturally!.[41][46] Four years later, Ben & Jerry's of Unilever and General Electric began to take steps to support production and use in the U.S.[47] It is estimated that almost 75 percent of the refrigeration and air conditioning sector has the potential to be converted to natural refrigerants.[48]

In 2006, the EU adopted a Regulation on fluorinated greenhouse gases (FCs and HFCs) to encourage to transition to natural refrigerants (such as hydrocarbons). It was reported in 2010 that some refrigerants are being used as recreational drugs, leading to an extremely dangerous phenomenon known as inhalant abuse.[49]

From 2011 the European Union started to phase out refrigerants with a global warming potential (GWP) of more than 150 in automotive air conditioning (GWP = 100-year warming potential of one kilogram of a gas relative to one kilogram of CO_2) such as the refrigerant HFC-134a (known as R-134a in North America) which has a GWP of 1526.[50] In the same year the EPA decided in favour of the ozone- and climate-safe refrigerant for U.S. manufacture.[32][51][52]

A 2018 study by the nonprofit organization "Drawdown" put proper refrigerant management and disposal at the very top of the list of climate impact solutions, with an impact equivalent to eliminating over 17 years of US carbon dioxide emissions.[53]

In 2019 it was estimated that CFCs, HCFCs, and HFCs were responsible for about 10% of direct radiative forcing from all long-lived anthropogenic greenhouse gases.[54] and in the same year the UNEP published new voluntary guidelines,[55] however many countries have not yet ratified the Kigali Amendment.

From early 2020 HFCs (including R-404A, R-134a and R-410A) are being superseded: Residential air-conditioning systems and heat pumps are increasingly using R-32. This still has a GWP of more than 600. Progressive devices use refrigerants with almost no climate impact, namely R-290 (propane), R-600a (isobutane) or R-1234yf (less flammable, in cars). In commercial refrigeration also CO_2 (R-744) can be used.

Requirements and desirable properties

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A refrigerant needs to have: a boiling point that is somewhat below the target temperature (although boiling point can be adjusted by adjusting the pressure appropriately), a high heat of vaporization, a moderate density in liquid form, a relatively high density in gaseous form (which can also be adjusted by setting pressure appropriately), and a high critical temperature. Working pressures should ideally be containable by copper tubing, a commonly available material. Extremely high pressures should be avoided.[*citation needed*]

The ideal refrigerant would be: non-corrosive, non-toxic, non-flammable, with no ozone depletion and global warming potential. It should preferably be natural with well-studied and low environmental impact. Newer refrigerants address the issue of the damage that CFCs caused to the ozone layer and the contribution that HCFCs make to climate change, but some do raise issues relating to toxicity and/or flammability.[56]

Common refrigerants

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Refrigerants with very low climate impact

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With increasing regulations, refrigerants with a very low global warming potential are expected to play a dominant role in the 21st century,[57] in particular, R-290 and R-1234yf. Starting from almost no market share in 2018,[58] low GWPO devices are gaining market share in 2022.

Code	Chemical	Name	GWP 20yr[59]	GWP 100yr [59]	Status	Commentary
R-290	C_3H_8	Propane		3.3[60]	Increasing use	Low cost, widely available and efficient. They also have zero ozone depletion potential. Despite their flammability, they are increasingly used in domestic refrigerators and heat pumps. In 2010, about one-third of all household refrigerators and freezers manufactured globally used isobutane or an isobutane/propane blend, and this was expected to increase to 75% by 2020.[61]
R-600a	$HC(CH_3)_3$	Isobutane		3.3	Widely used	See R-290.

R-717	NH_3	Ammonia	0	0[62]	Widely used	Commonly used before the popularisation of CFCs, it is again being considered but does suffer from the disadvantage of toxicity, and it requires corrosion-resistant components, which restricts its domestic and small-scale use. Anhydrous ammonia is widely used in industrial refrigeration applications and hockey rinks because of its high energy efficiency and low cost.
R-1234yf HFO-1234yf	$C_3H_2F_4$	2,3,3,3-Tetrafluoropropene		<1		Less performance but also less flammable than R-290.[57] GM announced that it would start using "hydro-fluoro olefin", HFO-1234yf, in all of its brands by 2013.[63]

R-744	CO_2	Carbon dioxide	1	1	In use	Was used as a refrigerant prior to the discovery of CFCs (this was also the case for propane)[4] and now having a renaissance due to it being non-ozone depleting, non-toxic and non-flammable. It may become the working fluid of choice to replace current HFCs in cars, supermarkets, and heat pumps. Coca-Cola has fielded CO_2-based beverage coolers and the U.S. Army is considering CO_2 refrigeration.[64][65] Due to the need to operate at pressures of up to 130 bars (1,900 psi; 13,000 kPa), CO_2 systems require highly resistant components, however these have already been developed for mass production in many sectors.

Most used

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Code	Chemical	Name	Global warming potential 20yr[59]	GWP 100yr [59]	Status	Commentary

R-32 HFC-32	CH_2F_2	Difluoromethane	2430	677	Widely used	Promoted as climate-friendly substitute for R-134a and R-410A, but still with high climate impact. Has excellent heat transfer and pressure drop performance, both in condensation and vaporisation.[66] It has an atmospheric lifetime of nearly 5 years.[67] Currently used in residential and commercial air-conditioners and heat pumps.
R-134a HFC-134a	CH_2FCF_3	1,1,1,2-Tetrafluoroethane	3790	1550	Widely used	Most used in 2020 for hydronic heat pumps in Europe and the United States in spite of high GWP.[58] Commonly used in automotive air conditioners prior to phase out which began in 2012.
R-410A		50% R-32 / 50% R-125 (pentafluoroethane)	Between 2430 (R-32) and 6350 (R-125)	> 677	Widely Used	Most used in split heat pumps / AC by 2018. Almost 100% share in the USA.[58] Being phased out in the US starting in 2022.[68][69]

Banned / Phased out

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Code	Chemical	Name	Global warming potential 20yr[59]	GWP 100yr [59]	Status	Commentary

R-11 CFC-11	CCl_3F	Trichlorofluoromethane	6900	4660	Banned	Production was banned in developed countries by Montreal Protocol in 1996
R-12 CFC-12	CCl_2F_2	Dichlorodifluoromethane	10800	10200	Banned	Also known as Freon, a widely used chlorofluorocarbon halomethane (CFC). Production was banned in developed countries by Montreal Protocol in 1996, and in developing countries (article 5 countries) in 2010.[70]
R-22 HCFC-22	$CHClF_2$	Chlorodifluoromethane	5280	1760	Being phased out	A widely used hydrochlorofluorocarbon (HCFC) and powerful greenhouse gas with a GWP equal to 1810. Worldwide production of R-22 in 2008 was about 800 Gg per year, up from about 450 Gg per year in 1998. R-438A (MO-99) is a R-22 replacement.[71]
R-123 HCFC-123	$CHCl_2CF_3$	2,2-Dichloro-1,1,1-trifluoroethane	292	79	US phase-out	Used in large tonnage centrifugal chiller applications. All U.S. production and import of virgin HCFCs will be phased out by 2030, with limited exceptions.[72] R-123 refrigerant was used to retrofit some chiller that used R-11 refrigerant Trichlorofluoromethane. The production of R-11 was banned in developed countries by Montreal Protocol in 1996.[73]

Other

[edit]

Code	Chemical	Name	Global warming potential 20yr[59]	GWP 100yr [59]	Commentary
R-152a HFC-152a	CH_3CHF_2	1,1-Difluoroethane	506	138	As a compressed air duster
R-407C		Mixture of difluoromethane and pentafluoroethane and 1,1,1,2-tetrafluoroethane			A mixture of R-32, R-125, and R-134a
R-454B		Difluoromethane and 2,3,3,3-Tetrafluoropropene			HFOs blend of refrigerants Difluoromethane (R-32) and 2,3,3,3-Tetrafluoropropene (R-1234yf).[74][75][76][77]
R-513A		An HFO/HFC blend (56% R-1234yf/44%R-134a)			May replace R-134a as an interim alternative[78]
R-514A		HFO-1336mzz-Z/trans-1,2-dichloroethylene (t-DCE)			An hydrofluoroolefin (HFO)-based refrigerant to replace R-123 in low pressure centrifugal chillers for commercial and industrial applications.[79][80]

Refrigerant reclamation and disposal

[edit]
Main article: Refrigerant reclamation

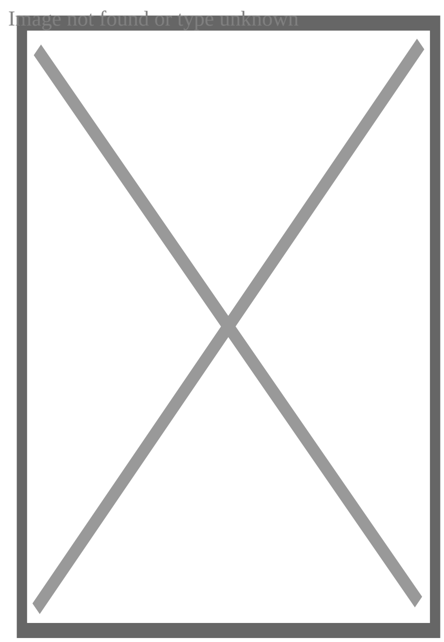
Coolant and refrigerants are found throughout the industrialized world, in homes, offices, and factories, in devices such as refrigerators, air conditioners, central air conditioning systems (HVAC), freezers, and dehumidifiers. When these units are serviced, there is a risk that refrigerant gas will be vented into the atmosphere either accidentally or intentionally, hence the creation of technician training and certification programs in order to ensure that the material is conserved and managed safely. Mistreatment of these gases has been shown to deplete the ozone layer and is suspected to contribute to global warming.[81]

With the exception of isobutane and propane (R600a, R441A and R290), ammonia and CO_2 under Section 608 of the United States' Clean Air Act it is illegal to knowingly release any refrigerants into the atmosphere.[82][83]

Refrigerant reclamation is the act of processing used refrigerant gas which has previously been used in some type of refrigeration loop such that it meets specifications for new refrigerant gas. In the United States, the Clean Air Act of 1990 requires that used refrigerant be processed by a certified reclaimer, which must be licensed by the United States Environmental Protection Agency (EPA), and the material must be recovered and delivered to the reclaimer by EPA-certified technicians.[84]

Classification of refrigerants

[edit]



R407C pressure-enthalpy diagram, isotherms between the two saturation lines

Main article: List of refrigerants

Refrigerants may be divided into three classes according to their manner of absorption or extraction of heat from the substances to be refrigerated:[*citation needed*]

- Class 1: This class includes refrigerants that cool by phase change (typically boiling), using the refrigerant's latent heat.

- Class 2: These refrigerants cool by temperature change or 'sensible heat', the quantity of heat being the specific heat capacity x the temperature change. They are air, calcium chloride brine, sodium chloride brine, alcohol, and similar nonfreezing solutions. The purpose of Class 2 refrigerants is to receive a reduction of temperature from Class 1 refrigerants and convey this lower temperature to the area to be cooled.
- Class 3: This group consists of solutions that contain absorbed vapors of liquefiable agents or refrigerating media. These solutions function by nature of their ability to carry liquefiable vapors, which produce a cooling effect by the absorption of their heat of solution. They can also be classified into many categories.

R numbering system

[edit]

The R- numbering system was developed by DuPont (which owned the Freon trademark), and systematically identifies the molecular structure of refrigerants made with a single halogenated hydrocarbon. ASHRAE has since set guidelines for the numbering system as follows:[85]

R-$X_1X_2X_3X_4$

- **X_1** = Number of unsaturated carbon-carbon bonds (omit if zero)
- **X_2** = Number of carbon atoms minus 1 (omit if zero)
- **X_3** = Number of hydrogen atoms plus 1
- **X_4** = Number of fluorine atoms

Series

[edit]

- **R-xx** Methane Series
- **R-1xx** Ethane Series
- **R-2xx** Propane Series
- **R-4xx** Zeotropic blend
- **R-5xx** Azeotropic blend
- **R-6xx** Saturated hydrocarbons (except for propane which is R-290)
- **R-7xx** Inorganic Compounds with a molar mass < 100
- **R-7xxx** Inorganic Compounds with a molar mass ? 100

Ethane Derived Chains

[edit]

- **Number Only** Most symmetrical isomer
- **Lower Case Suffix (a, b, c, etc.)** indicates increasingly unsymmetrical isomers

Propane Derived Chains

[edit]

- **Number Only** If only one isomer exists; otherwise:
- **First lower case suffix (a-f):**
  - **a Suffix** Cl_2 central carbon substitution
  - **b Suffix** Cl, F central carbon substitution
  - **c Suffix** F_2 central carbon substitution
  - **d Suffix** Cl, H central carbon substitution
  - **e Suffix** F, H central carbon substitution
  - **f Suffix** H_2 central carbon substitution
- **2nd Lower Case Suffix (a, b, c, etc.)** Indicates increasingly unsymmetrical isomers

Propene derivatives

[edit]

- **First lower case suffix (x, y, z)**:
  - **x Suffix** Cl substitution on central atom
  - **y Suffix** F substitution on central atom
  - **z Suffix** H substitution on central atom
- **Second lower case suffix (a-f)**:
  - **a Suffix** $=CCl_2$ methylene substitution
  - **b Suffix** =CClF methylene substitution
  - **c Suffix** $=CF_2$ methylene substitution
  - **d Suffix** =CHCl methylene substitution
  - **e Suffix** =CHF methylene substitution
  - **f Suffix** $=CH_2$ methylene substitution

Blends

[edit]

- **Upper Case Suffix (A, B, C, etc.)** Same blend with different compositions of refrigerants

Miscellaneous

[edit]

- **R-Cxxx** Cyclic compound
- **R-Exxx** Ether group is present
- **R-CExxx** Cyclic compound with an ether group

- **R-4xx/5xx + Upper Case Suffix (A, B, C, etc.)** Same blend with different composition of refrigerants
- **R-6xx + Lower Case Letter** Indicates increasingly unsymmetrical isomers
- **7xx/7xxx + Upper Case Letter** Same molar mass, different compound
- **R-xxxxB#** Bromine is present with the number after B indicating how many bromine atoms
- **R-xxxxI#** Iodine is present with the number after I indicating how many iodine atoms
- **R-xxx(E)** Trans Molecule
- **R-xxx(Z)** Cis Molecule

For example, R-134a has 2 carbon atoms, 2 hydrogen atoms, and 4 fluorine atoms, an empirical formula of tetrafluoroethane. The "a" suffix indicates that the isomer is unbalanced by one atom, giving 1,1,1,2-Tetrafluoroethane. R-134 (without the "a" suffix) would have a molecular structure of 1,1,2,2-Tetrafluoroethane.

The same numbers are used with an R- prefix for generic refrigerants, with a "Propellant" prefix (e.g., "Propellant 12") for the same chemical used as a propellant for an aerosol spray, and with trade names for the compounds, such as "**Freon** 12". Recently, a practice of using abbreviations HFC- for hydrofluorocarbons, CFC- for chlorofluorocarbons, and HCFC- for hydrochlorofluorocarbons has arisen, because of the regulatory differences among these groups.[*citation needed*]

Refrigerant safety

[edit]

ASHRAE Standard 34, *Designation and Safety Classification of Refrigerants*, assigns safety classifications to refrigerants based upon toxicity and flammability.

Using safety information provided by producers, ASHRAE assigns a capital letter to indicate toxicity and a number to indicate flammability. The letter "A" is the least toxic and the number 1 is the least flammable.[86]

See also

[edit]

- Brine (Refrigerant)
- Section 608
- List of Refrigerants

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External links

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- US Environmental Protection Agency page on the GWPs of various substances
- Green Cooling Initiative on alternative natural refrigerants cooling technologies
- International Institute of Refrigeration Archived 2018-09-25 at the Wayback Machine

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Heating, ventilation, and air conditioning

Fundamental concepts

- Air changes per hour
- Bake-out
- Building envelope
- Convection
- Dilution
- Domestic energy consumption
- Enthalpy
- Fluid dynamics
- Gas compressor
- Heat pump and refrigeration cycle
- Heat transfer
- Humidity
- Infiltration
- Latent heat
- Noise control
- Outgassing
- Particulates
- Psychrometrics
- Sensible heat
- Stack effect
- Thermal comfort
- Thermal destratification
- Thermal mass
- Thermodynamics
- Vapour pressure of water

Technology

- Absorption-compression heat pump
- Absorption refrigerator
- Air barrier
- Air conditioning
- Antifreeze
- Automobile air conditioning
- Autonomous building
- Building insulation materials
- Central heating
- Central solar heating
- Chilled beam
- Chilled water
- Constant air volume (CAV)
- Coolant
- Cross ventilation
- Dedicated outdoor air system (DOAS)
- Deep water source cooling
- Demand controlled ventilation (DCV)
- Displacement ventilation
- District cooling
- District heating
- Electric heating
- Energy recovery ventilation (ERV)
- Firestop
- Forced-air
- Forced-air gas
- Free cooling
- Heat recovery ventilation (HRV)
- Hybrid heat
- Hydronics
- Ice storage air conditioning
- Kitchen ventilation
- Mixed-mode ventilation
- Microgeneration
- Passive cooling
- Passive daytime radiative cooling
- Passive house
- Passive ventilation
- Radiant heating and cooling
- Radiant cooling
- Radiant heating
- Radon mitigation
- Refrigeration
- Renewable heat
- Room air distribution
- Solar air heat
- Solar combisystem
- Solar cooling
- Solar heating

- Air conditioner inverter
- Air door
- Air filter
- Air handler
- Air ionizer
- Air-mixing plenum
- Air purifier
- Air source heat pump
- Attic fan
- Automatic balancing valve
- Back boiler
- Barrier pipe
- Blast damper
- Boiler
- Centrifugal fan
- Ceramic heater
- Chiller
- Condensate pump
- Condenser
- Condensing boiler
- Convection heater
- Compressor
- Cooling tower
- Damper
- Dehumidifier
- Duct
- Economizer
- Electrostatic precipitator
- Evaporative cooler
- Evaporator
- Exhaust hood
- Expansion tank
- Fan
- Fan coil unit
- Fan filter unit
- Fan heater
- Fire damper
- Fireplace
- Fireplace insert
- Freeze stat
- Flue
- Freon
- Fume hood
- Furnace
- Gas compressor
- Gas heater
- Gasoline heater
- Grease duct

Components

- Grille

Measurement and control	○ Air flow meter ○ Aquastat ○ BACnet ○ Blower door ○ Building automation ○ Carbon dioxide sensor ○ Clean air delivery rate (CADR) ○ Control valve ○ Gas detector ○ Home energy monitor ○ Humidistat ○ HVAC control system ○ Infrared thermometer ○ Intelligent buildings ○ LonWorks ○ Minimum efficiency reporting value (MERV) ○ Normal temperature and pressure (NTP) ○ OpenTherm ○ Programmable communicating thermostat ○ Programmable thermostat ○ Psychrometrics ○ Room temperature ○ Smart thermostat ○ Standard temperature and pressure (STP) ○ Thermographic camera ○ Thermostat ○ Thermostatic radiator valve
Professions, trades, and services	○ Architectural acoustics ○ Architectural engineering ○ Architectural technologist ○ Building services engineering ○ Building information modeling (BIM) ○ Deep energy retrofit ○ Duct cleaning ○ Duct leakage testing ○ Environmental engineering ○ Hydronic balancing ○ Kitchen exhaust cleaning ○ Mechanical engineering ○ Mechanical, electrical, and plumbing ○ Mold growth, assessment, and remediation ○ Refrigerant reclamation ○ Testing, adjusting, balancing

Industry organizations

- AHRI
- AMCA
- ASHRAE
- ASTM International
- BRE
- BSRIA
- CIBSE
- Institute of Refrigeration
- IIR
- LEED
- SMACNA
- UMC

Health and safety

- Indoor air quality (IAQ)
- Passive smoking
- Sick building syndrome (SBS)
- Volatile organic compound (VOC)

See also

- ASHRAE Handbook
- Building science
- Fireproofing
- Glossary of HVAC terms
- Warm Spaces
- World Refrigeration Day
- Template:Home automation
- Template:Solar energy

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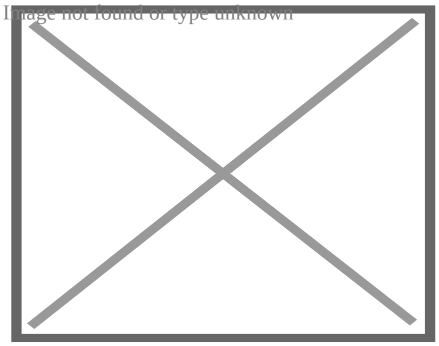
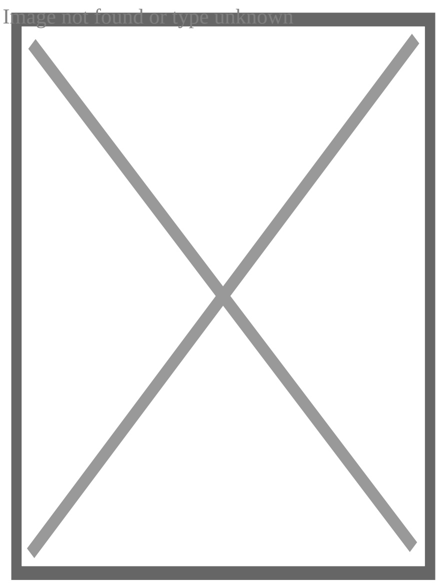
- BnF data
- Japan
- Israel

About Heat exchanger



Tubular heat exchanger



Partial view into inlet plenum of shell and tube heat exchanger of a refrigerant based chiller for providing air-conditioning to a building

A **heat exchanger** is a system used to transfer heat between a source and a working fluid. Heat exchangers are used in both cooling and heating processes.[1] The fluids may be separated by a solid wall to prevent mixing or they may be in direct contact.[2] They are widely used in space heating, refrigeration, air conditioning, power stations, chemical plants, petrochemical plants, petroleum refineries, natural-gas processing, and sewage treatment. The classic example of a heat exchanger is found in an internal combustion engine in which a circulating fluid known as engine coolant flows through radiator coils and air flows past the coils, which cools the coolant and heats the incoming air. Another example is the heat sink, which is a passive heat exchanger that transfers the heat generated by an electronic or a mechanical device to a fluid medium, often air or a liquid coolant.[3]

Flow arrangement

[edit]

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Countercurrent (A) and parallel (B) flows

There are three primary classifications of heat exchangers according to their flow arrangement. In *parallel-flow* heat exchangers, the two fluids enter the exchanger at the same end, and travel in parallel to one another to the other side. In *counter-flow* heat exchangers the fluids enter the exchanger from opposite ends. The counter current design is the most efficient, in that it can transfer the most heat from the heat (transfer) medium per unit mass due to the fact that the average temperature difference along any unit length is *higher*. See countercurrent exchange. In a *cross-flow* heat exchanger, the fluids travel roughly perpendicular to one another through the exchanger.

Fig. 1: Shell and tube heat e

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  Fig. 1: Shell and tube heat exchanger, single pass (1–1 parallel flow)

Fig. 2: Shell and tube heat e

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  Fig. 2: Shell and tube heat exchanger, 2-pass tube side (1–2 crossflow)

Fig. 3: Shell and tube heat e

For efficiency, heat exchangers are designed to maximize the surface area of the wall between the two fluids, while minimizing resistance to fluid flow through the exchanger. The exchanger's performance can also be affected by the addition of fins or corrugations in one or both directions, which increase surface area and may channel fluid flow or induce turbulence.

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Fig. 3: Shell and tube heat exchanger, 2-pass shell side, 2-pass tube side (2-2 countercurrent)

The driving temperature across the heat transfer surface varies with position, but an appropriate mean temperature can be defined. In most simple systems this is the "log mean temperature difference" (LMTD). Sometimes direct knowledge of the LMTD is not available and the NTU method is used.

Types

[edit]

Double pipe heat exchangers are the simplest exchangers used in industries. On one hand, these heat exchangers are cheap for both design and maintenance, making them a good choice for small industries. On the other hand, their low efficiency coupled with the high space occupied in large scales, has led modern industries to use more efficient heat exchangers like shell and tube or plate. However, since double pipe heat exchangers are simple, they are used to teach heat exchanger design basics to students as the fundamental rules for all heat exchangers are the same.

1. Double-pipe heat exchanger

When one fluid flows through the smaller pipe, the other flows through the annular gap between the two pipes. These flows may be parallel or counter-flows in a double pipe heat exchanger.

(a) Parallel flow, where both hot and cold liquids enter the heat exchanger from the same side, flow in the same direction and exit at the same end. This configuration is preferable when the two fluids are intended to reach exactly the same temperature, as it reduces thermal stress and produces a more uniform rate of heat transfer.

(b) Counter-flow, where hot and cold fluids enter opposite sides of the heat exchanger, flow in opposite directions, and exit at opposite ends. This configuration is preferable when the objective is to maximize heat transfer between the fluids, as it creates a larger temperature differential when used under otherwise similar conditions.[*citation needed*]

The figure above illustrates the parallel and counter-flow flow directions of the fluid exchanger.

2. Shell-and-tube heat exchanger

In a shell-and-tube heat exchanger, two fluids at different temperatures flow through the heat exchanger. One of the fluids flows through the tube side and the other fluid flows outside the tubes, but inside the shell (shell side).

Baffles are used to support the tubes, direct the fluid flow to the tubes in an approximately natural manner, and maximize the turbulence of the shell fluid. There are many various kinds of baffles, and the choice of baffle form, spacing, and geometry depends on the allowable flow rate of the drop in shell-side force, the need for tube support, and the flow-induced vibrations. There are several variations of shell-and-tube exchangers available; the differences lie in the arrangement of flow configurations and details of construction.

In application to cool air with shell-and-tube technology (such as intercooler / charge air cooler for combustion engines), fins can be added on the tubes to increase heat transfer area on air side and create a tubes & fins configuration.

3. Plate Heat Exchanger

A plate heat exchanger contains an amount of thin shaped heat transfer plates bundled together. The gasket arrangement of each pair of plates provides two separate channel system. Each pair of plates form a channel where the fluid can flow through. The pairs are attached by welding and bolting methods. The following shows the components in the heat exchanger.

In single channels the configuration of the gaskets enables flow through. Thus, this allows the main and secondary media in counter-current flow. A gasket plate heat exchanger has a heat region from corrugated plates. The gasket function as seal between plates and they are located between frame and pressure plates. Fluid flows in a counter current direction throughout the heat exchanger. An efficient thermal performance is produced. Plates are produced in different depths, sizes and corrugated shapes. There are different types of plates available including plate and frame, plate and shell and spiral plate heat exchangers. The distribution area guarantees the flow of fluid to the whole heat transfer surface. This helps to prevent stagnant area that can cause accumulation of unwanted material on solid surfaces. High flow turbulence between plates results in a greater transfer of heat and a decrease in pressure.

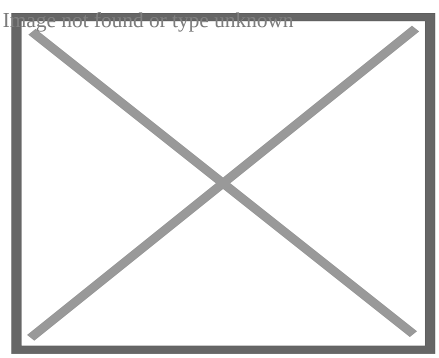
4. Condensers and Boilers Heat exchangers using a two-phase heat transfer system are condensers, boilers and evaporators. Condensers are instruments that take and cool hot gas or vapor to the point of condensation and transform the gas into a liquid form. The point at which liquid transforms to gas is called vaporization and vice versa is called

condensation. Surface condenser is the most common type of condenser where it includes a water supply device. Figure 5 below displays a two-pass surface condenser.

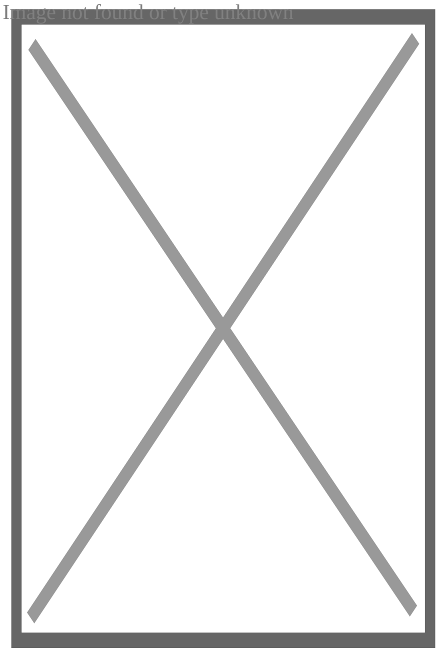
The pressure of steam at the turbine outlet is low where the steam density is very low where the flow rate is very high. To prevent a decrease in pressure in the movement of steam from the turbine to condenser, the condenser unit is placed underneath and connected to the turbine. Inside the tubes the cooling water runs in a parallel way, while steam moves in a vertical downward position from the wide opening at the top and travel through the tube. Furthermore, boilers are categorized as initial application of heat exchangers. The word steam generator was regularly used to describe a boiler unit where a hot liquid stream is the source of heat rather than the combustion products. Depending on the dimensions and configurations the boilers are manufactured. Several boilers are only able to produce hot fluid while on the other hand the others are manufactured for steam production.

Shell and tube

[edit]
Main article: Shell and tube heat exchanger



A shell and tube heat exchanger



Shell and tube heat exchanger

Shell and tube heat exchangers consist of a series of tubes which contain fluid that must be either heated or cooled. A second fluid runs over the tubes that are being heated or cooled so that it can either provide the heat or absorb the heat required. A set of tubes is called the tube bundle and can be made up of several types of tubes: plain, longitudinally finned, etc. Shell and tube heat exchangers are typically used for high-pressure applications (with pressures greater than 30 bar and temperatures greater than 260 °C).[4] This is because the shell and tube heat exchangers are robust due to their shape.

Several thermal design features must be considered when designing the tubes in the shell and tube heat exchangers: There can be many variations on the shell and tube design. Typically, the ends of each tube are connected to plenums (sometimes called water boxes) through holes in tubesheets. The tubes may be straight or bent in the shape of a U, called U-tubes.

- Tube diameter: Using a small tube diameter makes the heat exchanger both economical and compact. However, it is more likely for the heat exchanger to foul up faster and the small size makes mechanical cleaning of the fouling difficult. To prevail over the fouling and cleaning problems, larger tube diameters can be used. Thus to determine the tube diameter, the available space, cost and fouling nature of the fluids must be considered.
- Tube thickness: The thickness of the wall of the tubes is usually determined to ensure:
    - There is enough room for corrosion
    - That flow-induced vibration has resistance
    - Axial strength
    - Availability of spare parts

- Hoop strength (to withstand internal tube pressure)
- Buckling strength (to withstand overpressure in the shell)

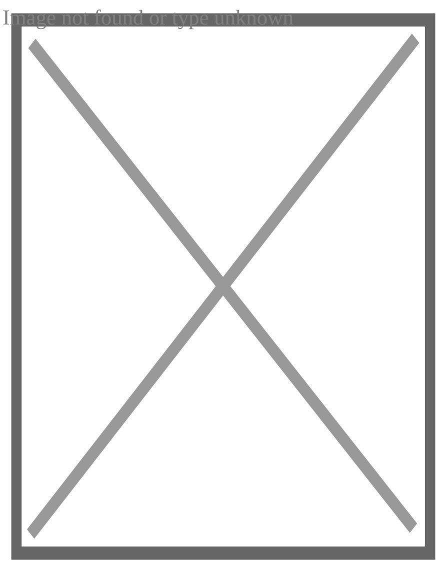
- Tube length: heat exchangers are usually cheaper when they have a smaller shell diameter and a long tube length. Thus, typically there is an aim to make the heat exchanger as long as physically possible whilst not exceeding production capabilities. However, there are many limitations for this, including space available at the installation site and the need to ensure tubes are available in lengths that are twice the required length (so they can be withdrawn and replaced). Also, long, thin tubes are difficult to take out and replace.
- Tube pitch: when designing the tubes, it is practical to ensure that the tube pitch (i.e., the centre-centre distance of adjoining tubes) is not less than 1.25 times the tubes' outside diameter. A larger tube pitch leads to a larger overall shell diameter, which leads to a more expensive heat exchanger.
- Tube corrugation: this type of tubes, mainly used for the inner tubes, increases the turbulence of the fluids and the effect is very important in the heat transfer giving a better performance.
- Tube Layout: refers to how tubes are positioned within the shell. There are four main types of tube layout, which are, triangular (30°), rotated triangular (60°), square (90°) and rotated square (45°). The triangular patterns are employed to give greater heat transfer as they force the fluid to flow in a more turbulent fashion around the piping. Square patterns are employed where high fouling is experienced and cleaning is more regular.
- Baffle Design: baffles are used in shell and tube heat exchangers to direct fluid across the tube bundle. They run perpendicularly to the shell and hold the bundle, preventing the tubes from sagging over a long length. They can also prevent the tubes from vibrating. The most common type of baffle is the segmental baffle. The semicircular segmental baffles are oriented at 180 degrees to the adjacent baffles forcing the fluid to flow upward and downwards between the tube bundle. Baffle spacing is of large thermodynamic concern when designing shell and tube heat exchangers. Baffles must be spaced with consideration for the conversion of pressure drop and heat transfer. For thermo economic optimization it is suggested that the baffles be spaced no closer than 20% of the shell's inner diameter. Having baffles spaced too closely causes a greater pressure drop because of flow redirection. Consequently, having the baffles spaced too far apart means that there may be cooler spots in the corners between baffles. It is also important to ensure the baffles are spaced close enough that the tubes do not sag. The other main type of baffle is the disc and doughnut baffle, which consists of two concentric baffles. An outer, wider baffle looks like a doughnut, whilst the inner baffle is shaped like a disk. This type of baffle forces the fluid to pass around each side of the disk then through the doughnut baffle generating a different type of fluid flow.
- Tubes & fins Design: in application to cool air with shell-and-tube technology (such as intercooler / charge air cooler for combustion engines), the difference in heat transfer between air and cold fluid can be such that there is a need to increase

heat transfer area on air side. For this function fins can be added on the tubes to increase heat transfer area on air side and create a tubes & fins configuration.

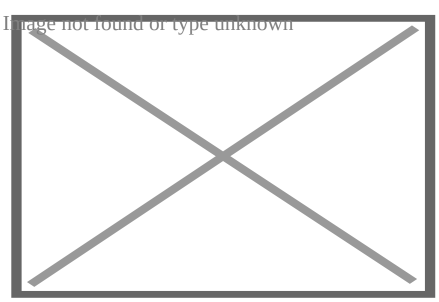
Fixed tube liquid-cooled heat exchangers especially suitable for marine and harsh applications can be assembled with brass shells, copper tubes, brass baffles, and forged brass integral end hubs.[*citation needed*] *(See: Copper in heat exchangers).*

Plate

[edit]
Main article: Plate heat exchanger



Conceptual diagram of a plate and frame heat exchanger



A single plate heat exchanger

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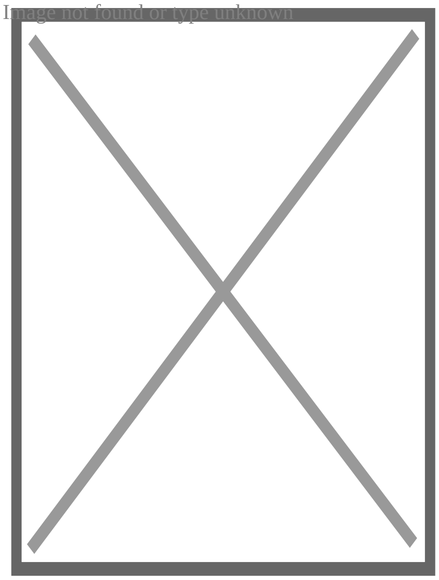

An interchangeable plate heat exchanger directly applied to the system of a swimming pool

Another type of heat exchanger is the plate heat exchanger. These exchangers are composed of many thin, slightly separated plates that have very large surface areas and small fluid flow passages for heat transfer. Advances in gasket and brazing technology have made the plate-type heat exchanger increasingly practical. In HVAC applications, large heat exchangers of this type are called *plate-and-frame*; when used in open loops, these heat exchangers are normally of the gasket type to allow periodic disassembly, cleaning, and inspection. There are many types of permanently bonded plate heat exchangers, such as dip-brazed, vacuum-brazed, and welded plate varieties, and they are often specified for closed-loop applications such as refrigeration. Plate heat exchangers also differ in the types of plates that are used, and in the configurations of those plates. Some plates may be stamped with "chevron", dimpled, or other patterns, where others may have machined fins and/or grooves.

When compared to shell and tube exchangers, the stacked-plate arrangement typically has lower volume and cost. Another difference between the two is that plate exchangers typically serve low to medium pressure fluids, compared to medium and high pressures of shell and tube. A third and important difference is that plate exchangers employ more countercurrent flow rather than cross current flow, which allows lower approach temperature differences, high temperature changes, and increased efficiencies.

Plate and shell

[edit]

A third type of heat exchanger is a plate and shell heat exchanger, which combines plate heat exchanger with shell and tube heat exchanger technologies. The heart of the heat exchanger contains a fully welded circular plate pack made by pressing and cutting round plates and welding them together. Nozzles carry flow in and out of the platepack (the 'Plate side' flowpath). The fully welded platepack is assembled into an outer shell that creates a second flowpath (the 'Shell side'). Plate and shell technology offers high heat transfer, high pressure, high operating temperature, compact size, low fouling and close approach temperature. In particular, it does completely without gaskets, which provides security against leakage at high pressures and temperatures.

Adiabatic wheel

[edit]

A fourth type of heat exchanger uses an intermediate fluid or solid store to hold heat, which is then moved to the other side of the heat exchanger to be released. Two examples of this are adiabatic wheels, which consist of a large wheel with fine threads rotating through the hot and cold fluids, and fluid heat exchangers.

Plate fin

[edit]
Main article: Plate fin heat exchanger

This type of heat exchanger uses "sandwiched" passages containing fins to increase the effectiveness of the unit. The designs include crossflow and counterflow coupled with various fin configurations such as straight fins, offset fins and wavy fins.

Plate and fin heat exchangers are usually made of aluminum alloys, which provide high heat transfer efficiency. The material enables the system to operate at a lower temperature difference and reduce the weight of the equipment. Plate and fin heat exchangers are mostly used for low temperature services such as natural gas, helium and oxygen liquefaction plants, air separation plants and transport industries such as motor and aircraft engines.

Advantages of plate and fin heat exchangers:

- High heat transfer efficiency especially in gas treatment
- Larger heat transfer area
- Approximately 5 times lighter in weight than that of shell and tube heat exchanger. [*citation*
- Able to withstand high pressure

Disadvantages of plate and fin heat exchangers:

- Might cause clogging as the pathways are very narrow
- Difficult to clean the pathways

- Aluminium alloys are susceptible to Mercury Liquid Embrittlement Failure

Finned tube

[edit]

The usage of fins in a tube-based heat exchanger is common when one of the working fluids is a low-pressure gas, and is typical for heat exchangers that operate using ambient air, such as automotive radiators and HVAC air condensers. Fins dramatically increase the surface area with which heat can be exchanged, which improves the efficiency of conducting heat to a fluid with very low thermal conductivity, such as air. The fins are typically made from aluminium or copper since they must conduct heat from the tube along the length of the fins, which are usually very thin.

The main construction types of finned tube exchangers are:

- A stack of evenly-spaced metal plates act as the fins and the tubes are pressed through pre-cut holes in the fins, good thermal contact usually being achieved by deformation of the fins around the tube. This is typical construction for HVAC air coils and large refrigeration condensers.
- Fins are spiral-wound onto individual tubes as a continuous strip, the tubes can then be assembled in banks, bent in a serpentine pattern, or wound into large spirals.
- Zig-zag metal strips are sandwiched between flat rectangular tubes, often being soldered or brazed together for good thermal and mechanical strength. This is common in low-pressure heat exchangers such as water-cooling radiators. Regular flat tubes will expand and deform if exposed to high pressures but flat microchannel tubes allow this construction to be used for high pressures.[5]

Stacked-fin or spiral-wound construction can be used for the tubes inside shell-and-tube heat exchangers when high efficiency thermal transfer to a gas is required.

In electronics cooling, heat sinks, particularly those using heat pipes, can have a stacked-fin construction.

Pillow plate

[edit]

A pillow plate heat exchanger is commonly used in the dairy industry for cooling milk in large direct-expansion stainless steel bulk tanks. Nearly the entire surface area of a tank can be integrated with this heat exchanger, without gaps that would occur between pipes welded to the exterior of the tank. Pillow plates can also be constructed as flat plates that are stacked inside a tank. The relatively flat surface of the plates allows easy cleaning, especially in sterile applications.

The pillow plate can be constructed using either a thin sheet of metal welded to the thicker surface of a tank or vessel, or two thin sheets welded together. The surface of the plate is welded with a regular pattern of dots or a serpentine pattern of weld lines. After welding the enclosed space is pressurised with sufficient force to cause the thin metal to bulge out around the welds, providing a space for heat exchanger liquids to flow, and creating a characteristic appearance of a swelled pillow formed out of metal.

Waste heat recovery units

[edit]

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A waste heat recovery unit (WHRU) is a heat exchanger that recovers heat from a hot gas stream while transferring it to a working medium, typically water or oils. The hot gas stream can be the exhaust gas from a gas turbine or a diesel engine or a waste gas from industry or refinery.

Large systems with high volume and temperature gas streams, typical in industry, can benefit from steam Rankine cycle (SRC) in a waste heat recovery unit, but these cycles are too expensive for small systems. The recovery of heat from low temperature systems requires different working fluids than steam.

An organic Rankine cycle (ORC) waste heat recovery unit can be more efficient at low temperature range using refrigerants that boil at lower temperatures than water. Typical organic refrigerants are ammonia, pentafluoropropane (R-245fa and R-245ca), and toluene.

The refrigerant is boiled by the heat source in the evaporator to produce super-heated vapor. This fluid is expanded in the turbine to convert thermal energy to kinetic energy, that is converted to electricity in the electrical generator. This energy transfer process decreases the temperature of the refrigerant that, in turn, condenses. The cycle is closed and completed using a pump to send the fluid back to the evaporator.

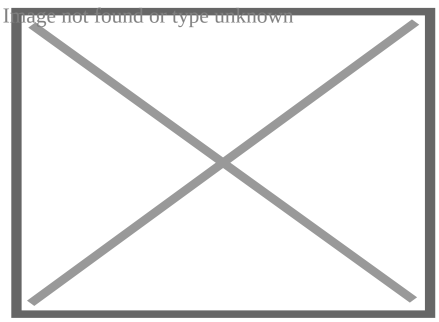
Dynamic scraped surface

[edit]

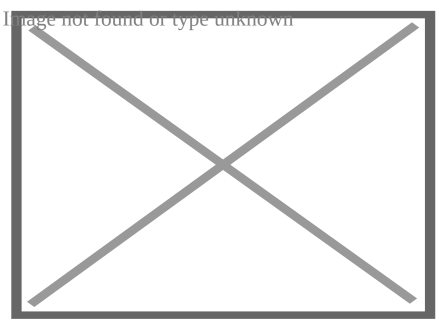
Another type of heat exchanger is called "(dynamic) scraped surface heat exchanger". This is mainly used for heating or cooling with high-viscosity products, crystallization processes, evaporation and high-fouling applications. Long running times are achieved due to the continuous scraping of the surface, thus avoiding fouling and achieving a sustainable heat transfer rate during the process.

Phase-change

[edit]



Typical kettle reboiler used for industrial distillation towers



Typical water-cooled surface condenser

In addition to heating up or cooling down fluids in just a single phase, heat exchangers can be used either to heat a liquid to evaporate (or boil) it or used as condensers to cool a vapor and condense it to a liquid. In chemical plants and refineries, reboilers used to heat incoming feed for distillation towers are often heat exchangers.[6][7]

Distillation set-ups typically use condensers to condense distillate vapors back into liquid.

Power plants that use steam-driven turbines commonly use heat exchangers to boil water into steam. Heat exchangers or similar units for producing steam from water are often called boilers or steam generators.

In the nuclear power plants called pressurized water reactors, special large heat exchangers pass heat from the primary (reactor plant) system to the secondary (steam plant) system, producing steam from water in the process. These are called steam generators. All fossil-fueled and nuclear power plants using steam-driven turbines have surface condensers to convert the exhaust steam from the turbines into condensate (water) for re-use.[8][9]

To conserve energy and cooling capacity in chemical and other plants, regenerative heat exchangers can transfer heat from a stream that must be cooled to another stream that must be heated, such as distillate cooling and reboiler feed pre-heating.

This term can also refer to heat exchangers that contain a material within their structure that has a change of phase. This is usually a solid to liquid phase due to the small volume difference between these states. This change of phase effectively acts as a buffer because it occurs at a constant temperature but still allows for the heat exchanger to accept additional heat. One example where this has been investigated is for use in high power aircraft electronics.

Heat exchangers functioning in multiphase flow regimes may be subject to the Ledinegg instability.

Direct contact

[edit]

Direct contact heat exchangers involve heat transfer between hot and cold streams of two phases in the absence of a separating wall.[10] Thus such heat exchangers can be classified as:

- Gas – liquid
- Immiscible liquid – liquid
- Solid-liquid or solid – gas

Most direct contact heat exchangers fall under the Gas – Liquid category, where heat is transferred between a gas and liquid in the form of drops, films or sprays.[4]

Such types of heat exchangers are used predominantly in air conditioning, humidification, industrial hot water heating, water cooling and condensing plants.[11]

Phases[12]	Continuous phase	Driving force	Change of phase	Examples
Gas – Liquid	Gas	Gravity	No	Spray columns, packed columns
			Yes	Cooling towers, falling droplet evaporators
		Forced	No	Spray coolers/quenchers
		Liquid flow	Yes	Spray condensers/evaporation, jet condensers

Liquid	Gravity	No	Bubble columns, perforated tray columns
		Yes	Bubble column condensers
	Forced	No	Gas spargers
	Gas flow	Yes	Direct contact evaporators, submerged combustion

Microchannel

[edit]

Microchannel heat exchangers are multi-pass parallel flow heat exchangers consisting of three main elements: manifolds (inlet and outlet), multi-port tubes with the hydraulic diameters smaller than 1mm, and fins. All the elements usually brazed together using controllable atmosphere brazing process. Microchannel heat exchangers are characterized by high heat transfer ratio, low refrigerant charges, compact size, and lower airside pressure drops compared to finned tube heat exchangers.[*citation needed*] Microchannel heat exchangers are widely used in automotive industry as the car radiators, and as condenser, evaporator, and cooling/heating coils in HVAC industry.

Main article: Micro heat exchanger

Micro heat exchangers, **Micro-scale heat exchangers**, or **microstructured heat exchangers** are heat exchangers in which (at least one) fluid flows in lateral confinements with typical dimensions below 1 mm. The most typical such confinement are microchannels, which are channels with a hydraulic diameter below 1 mm. Microchannel heat exchangers can be made from metal or ceramics.[13] Microchannel heat exchangers can be used for many applications including:

- high-performance aircraft gas turbine engines[14]
- heat pumps[15]
- Microprocessor and microchip cooling[16]
- air conditioning[17]

HVAC and refrigeration air coils

[edit]

One of the widest uses of heat exchangers is for refrigeration and air conditioning. This class of heat exchangers is commonly called *air coils*, or just *coils* due to their often-serpentine internal tubing, or condensers in the case of refrigeration, and are typically of the finned tube type. Liquid-to-air, or air-to-liquid HVAC coils are typically of modified crossflow arrangement. In vehicles, heat coils are often called heater cores.

On the liquid side of these heat exchangers, the common fluids are water, a water-glycol solution, steam, or a refrigerant. For *heating coils*, hot water and steam are the most common, and this heated fluid is supplied by boilers, for example. For *cooling coils*, chilled water and refrigerant are most common. Chilled water is supplied from a chiller that is potentially located very far away, but refrigerant must come from a nearby condensing unit. When a refrigerant is used, the cooling coil is the evaporator, and the heating coil is the condenser in the vapor-compression refrigeration cycle. HVAC coils that use this direct-expansion of refrigerants are commonly called *DX coils*. Some *DX coils* are "microchannel" type.[5]

On the air side of HVAC coils a significant difference exists between those used for heating, and those for cooling. Due to psychrometrics, air that is cooled often has moisture condensing out of it, except with extremely dry air flows. Heating some air increases that airflow's capacity to hold water. So heating coils need not consider moisture condensation on their air-side, but cooling coils *must* be adequately designed and selected to handle their particular *latent* (moisture) as well as the *sensible* (cooling) loads. The water that is removed is called *condensate*.

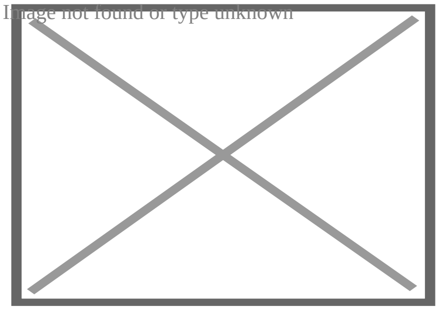
For many climates, water or steam HVAC coils can be exposed to freezing conditions. Because water expands upon freezing, these somewhat expensive and difficult to replace thin-walled heat exchangers can easily be damaged or destroyed by just one freeze. As such, freeze protection of coils is a major concern of HVAC designers, installers, and operators.

The introduction of indentations placed within the heat exchange fins controlled condensation, allowing water molecules to remain in the cooled air.[18]

The heat exchangers in direct-combustion furnaces, typical in many residences, are not 'coils'. They are, instead, gas-to-air heat exchangers that are typically made of stamped steel sheet metal. The combustion products pass on one side of these heat exchangers, and air to heat on the other. A *cracked heat exchanger* is therefore a dangerous situation that requires immediate attention because combustion products may enter living space.

Helical-coil

[edit]



Helical-Coil Heat Exchanger sketch, which consists of a shell, core, and tubes (Scott S. Haraburda design)

Although double-pipe heat exchangers are the simplest to design, the better choice in the following cases would be the helical-coil heat exchanger (HCHE):

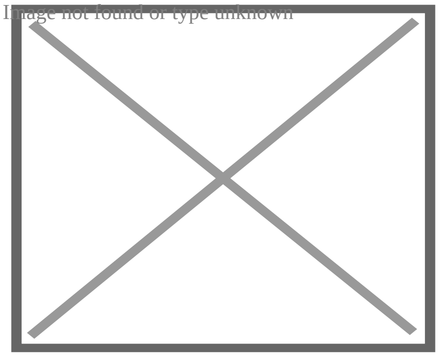
- The main advantage of the HCHE, like that for the Spiral heat exchanger (SHE), is its highly efficient use of space, especially when it's limited and not enough straight pipe can be laid.[19]
- Under conditions of low flowrates (or laminar flow), such that the typical shell-and-tube exchangers have low heat-transfer coefficients and becoming uneconomical.[19]
- When there is low pressure in one of the fluids, usually from accumulated pressure drops in other process equipment.[19]
- When one of the fluids has components in multiple phases (solids, liquids, and gases), which tends to create mechanical problems during operations, such as plugging of small-diameter tubes.[20] Cleaning of helical coils for these multiple-phase fluids can prove to be more difficult than its shell and tube counterpart; however the helical coil unit would require cleaning less often.

These have been used in the nuclear industry as a method for exchanging heat in a sodium system for large liquid metal fast breeder reactors since the early 1970s, using an HCHE device invented by Charles E. Boardman and John H. Germer.[21] There are several simple methods for designing HCHE for all types of manufacturing industries, such as using the Ramachandra K. Patil (et al.) method from India and the Scott S. Haraburda method from the United States.[19][20]

However, these are based upon assumptions of estimating inside heat transfer coefficient, predicting flow around the outside of the coil, and upon constant heat flux.[22]

Spiral

[edit]



Schematic drawing of a spiral heat exchanger

A modification to the perpendicular flow of the typical HCHE involves the replacement of shell with another coiled tube, allowing the two fluids to flow parallel to one another, and which requires the use of different design calculations.[23] These are the Spiral Heat Exchangers (SHE), which may refer to a helical (coiled) tube configuration, more generally, the term refers to a pair of flat surfaces that are coiled to form the two channels in a counter-flow arrangement. Each of the two channels has one long curved path. A pair of fluid ports are connected tangentially to the outer arms of the spiral, and axial ports are common, but optional.[24]

The main advantage of the SHE is its highly efficient use of space. This attribute is often leveraged and partially reallocated to gain other improvements in performance, according to well known tradeoffs in heat exchanger design. (A notable tradeoff is capital cost vs operating cost.) A compact SHE may be used to have a smaller footprint and thus lower all-around capital costs, or an oversized SHE may be used to have less pressure drop, less pumping energy, higher thermal efficiency, and lower energy costs.

Construction

[edit]

The distance between the sheets in the spiral channels is maintained by using spacer studs that were welded prior to rolling. Once the main spiral pack has been rolled, alternate top and bottom edges are welded and each end closed by a gasketed flat or conical cover bolted to the body. This ensures no mixing of the two fluids occurs. Any leakage is from the periphery cover to the atmosphere, or to a passage that contains the same fluid.[25]

Self cleaning

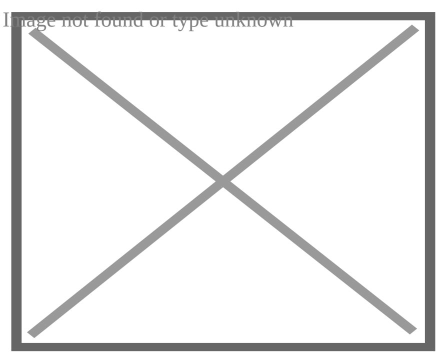
[edit]

Spiral heat exchangers are often used in the heating of fluids that contain solids and thus tend to foul the inside of the heat exchanger. The low pressure drop lets the SHE handle fouling more easily. The SHE uses a “self cleaning” mechanism, whereby fouled surfaces cause a localized increase in fluid velocity, thus increasing the drag (or fluid friction) on the fouled surface, thus helping to dislodge the blockage and keep the heat exchanger clean. "The internal walls that make up the heat transfer surface are often rather thick, which makes the SHE very robust, and able to last a long time in demanding environments."[*citation needed*] They are also easily cleaned, opening out like an oven where any buildup of foulant can be removed by pressure washing.

Self-cleaning water filters are used to keep the system clean and running without the need to shut down or replace cartridges and bags.

Flow arrangements

[edit]



A comparison between the operations and effects of a **cocurrent and a countercurrent flow exchange system** is depicted by the upper and lower diagrams respectively. In both it is assumed (and indicated) that red has a higher value (e.g. of temperature) than blue and that the property being transported in the channels therefore flows from red to blue. Channels are contiguous if effective exchange is to occur (i.e. there can be no gap between the channels).

There are three main types of flows in a spiral heat exchanger:

- **Counter-current Flow**: Fluids flow in opposite directions. These are used for liquid-liquid, condensing and gas cooling applications. Units are usually mounted vertically when condensing vapour and mounted horizontally when handling high concentrations of solids.
- **Spiral Flow/Cross Flow:** One fluid is in spiral flow and the other in a cross flow. Spiral flow passages are welded at each side for this type of spiral heat exchanger. This type of flow is suitable for handling low density gas, which passes through the cross flow, avoiding pressure loss. It can be used for liquid-liquid applications if one liquid has a considerably greater flow rate than the other.

- **Distributed Vapour/Spiral flow:** This design is that of a condenser, and is usually mounted vertically. It is designed to cater for the sub-cooling of both condensate and non-condensables. The coolant moves in a spiral and leaves via the top. Hot gases that enter leave as condensate via the bottom outlet.

Applications

[edit]

The Spiral heat exchanger is good for applications such as pasteurization, digester heating, heat recovery, pre-heating (see: recuperator), and effluent cooling. For sludge treatment, SHEs are generally smaller than other types of heat exchangers.[*citation needed*] These are used to transfer the heat.

Selection

[edit]

Due to the many variables involved, selecting optimal heat exchangers is challenging. Hand calculations are possible, but many iterations are typically needed. As such, heat exchangers are most often selected via computer programs, either by system designers, who are typically engineers, or by equipment vendors.

To select an appropriate heat exchanger, the system designers (or equipment vendors) would firstly consider the design limitations for each heat exchanger type. Though cost is often the primary criterion, several other selection criteria are important:

- High/low pressure limits
- Thermal performance
- Temperature ranges
- Product mix (liquid/liquid, particulates or high-solids liquid)
- Pressure drops across the exchanger
- Fluid flow capacity
- Cleanability, maintenance and repair
- Materials required for construction
- Ability and ease of future expansion
- Material selection, such as copper, aluminium, carbon steel, stainless steel, nickel alloys, ceramic, polymer, and titanium.[26][27]

Small-diameter coil technologies are becoming more popular in modern air conditioning and refrigeration systems because they have better rates of heat transfer than conventional sized condenser and evaporator coils with round copper tubes and aluminum or copper fin that have been the standard in the HVAC industry. Small diameter coils can withstand the higher pressures required by the new generation of environmentally friendlier refrigerants. Two small diameter coil technologies are currently available for air conditioning and refrigeration products: copper microgroove[28] and brazed aluminum microchannel.[*citation needed*]

Choosing the right heat exchanger (HX) requires some knowledge of the different heat exchanger types, as well as the environment where the unit must operate. Typically in the manufacturing industry, several differing types of heat exchangers are used for just one process or system to derive the final product. For example, a kettle HX for pre-heating, a double pipe HX for the 'carrier' fluid and a plate and frame HX for final cooling. With sufficient knowledge of heat exchanger types and operating requirements, an appropriate selection can be made to optimise the process.[29]

Monitoring and maintenance

[edit]

Online monitoring of commercial heat exchangers is done by tracking the overall heat transfer coefficient. The overall heat transfer coefficient tends to decline over time due to fouling.

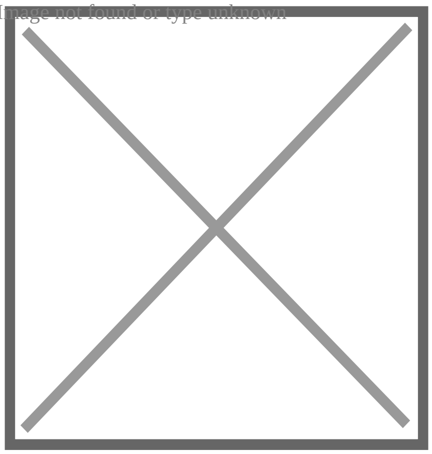
By periodically calculating the overall heat transfer coefficient from exchanger flow rates and temperatures, the owner of the heat exchanger can estimate when cleaning the heat exchanger is economically attractive.

Integrity inspection of plate and tubular heat exchanger can be tested in situ by the conductivity or helium gas methods. These methods confirm the integrity of the plates or tubes to prevent any cross contamination and the condition of the gaskets.

Mechanical integrity monitoring of heat exchanger tubes may be conducted through Nondestructive methods such as eddy current testing.

Fouling

[edit]
Main article: Fouling



A heat exchanger in a steam power station contaminated with macrofouling

Fouling occurs when impurities deposit on the heat exchange surface. Deposition of these impurities can decrease heat transfer effectiveness significantly over time and are caused by:

- Low wall shear stress
- Low fluid velocities
- High fluid velocities
- Reaction product solid precipitation
- Precipitation of dissolved impurities due to elevated wall temperatures

The rate of heat exchanger fouling is determined by the rate of particle deposition less re-entrainment/suppression. This model was originally proposed in 1959 by Kern and Seaton.

Crude Oil Exchanger Fouling. In commercial crude oil refining, crude oil is heated from 21 °C (70 °F) to 343 °C (649 °F) prior to entering the distillation column. A series of shell and tube heat exchangers typically exchange heat between crude oil and other oil streams to heat the crude to 260 °C (500 °F) prior to heating in a furnace. Fouling occurs on the crude side of these exchangers due to asphaltene insolubility. The nature of asphaltene solubility in crude oil was successfully modeled by Wiehe and Kennedy.[30] The precipitation of insoluble asphaltenes in crude preheat trains has been successfully modeled as a first order reaction by Ebert and Panchal[31] who expanded on the work of Kern and Seaton.

Cooling Water Fouling. Cooling water systems are susceptible to fouling. Cooling water typically has a high total dissolved solids content and suspended colloidal solids. Localized precipitation of dissolved solids occurs at the heat exchange surface due to wall temperatures higher than bulk fluid temperature. Low fluid velocities (less than 3 ft/s) allow suspended solids to settle on the heat exchange surface. Cooling water is typically on the tube side of a shell and tube exchanger because it's easy to clean. To prevent fouling, designers typically ensure that cooling water velocity is greater than 0.9

m/s and bulk fluid temperature is maintained less than 60 °C (140 °F). Other approaches to control fouling control combine the "blind" application of biocides and anti-scale chemicals with periodic lab testing.

Maintenance

[edit]

Plate and frame heat exchangers can be disassembled and cleaned periodically. Tubular heat exchangers can be cleaned by such methods as acid cleaning, sandblasting, high-pressure water jet, bullet cleaning, or drill rods.

In large-scale cooling water systems for heat exchangers, water treatment such as purification, addition of chemicals, and testing, is used to minimize fouling of the heat exchange equipment. Other water treatment is also used in steam systems for power plants, etc. to minimize fouling and corrosion of the heat exchange and other equipment.

A variety of companies have started using water borne oscillations technology to prevent biofouling. Without the use of chemicals, this type of technology has helped in providing a low-pressure drop in heat exchangers.

Design and manufacturing regulations

[edit]

The design and manufacturing of heat exchangers has numerous regulations, which vary according to the region in which they will be used.

Design and manufacturing codes include: ASME Boiler and Pressure Vessel Code (US); PD 5500 (UK); BS 1566 (UK);[32] EN 13445 (EU); CODAP (French); Pressure Equipment Safety Regulations 2016 (PER) (UK); Pressure Equipment Directive (EU); NORSOK (Norwegian); TEMA;[33] API 12; and API 560.[*citation needed*]

In nature

[edit]

Humans

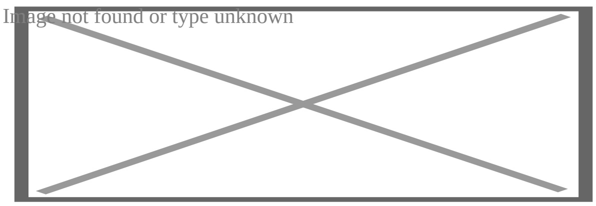
[edit]

The human nasal passages serve as a heat exchanger, with cool air being inhaled and warm air being exhaled. Its effectiveness can be demonstrated by putting the hand in front of the face and exhaling, first through the nose and then through the mouth. Air exhaled through the nose is substantially cooler.[34][35] This effect can be enhanced with clothing, by, for example, wearing a scarf over the face while breathing in cold weather.

In species that have external testes (such as human), the artery to the testis is surrounded by a mesh of veins called the pampiniform plexus. This cools the blood heading to the testes, while reheating the returning blood.

Birds, fish, marine mammals

[edit]



Counter-current exchange conservation circuit

Further information: Counter-current exchange in biological systems

"Countercurrent" heat exchangers occur naturally in the circulatory systems of fish, whales and other marine mammals. Arteries to the skin carrying warm blood are intertwined with veins from the skin carrying cold blood, causing the warm arterial blood to exchange heat with the cold venous blood. This reduces the overall heat loss in cold water. Heat exchangers are also present in the tongues of baleen whales as large volumes of water flow through their mouths.[36][37] Wading birds use a similar system to limit heat losses from their body through their legs into the water.

Carotid rete

[edit]

Carotid rete is a counter-current heat exchanging organ in some ungulates. The blood ascending the carotid arteries on its way to the brain, flows via a network of vessels where heat is discharged to the veins of cooler blood descending from the nasal passages. The carotid rete allows Thomson's gazelle to maintain its brain almost 3 °C (5.4 °F) cooler than the rest of the body, and therefore aids in tolerating bursts in metabolic heat production such as associated with outrunning cheetahs (during which the body temperature exceeds the maximum temperature at which the brain could function).[38] Humans with other primates lack a carotid rete.[39]

In industry

[edit]

Heat exchangers are widely used in industry both for cooling and heating large scale industrial processes. The type and size of heat exchanger used can be tailored to suit a process depending on the type of fluid, its phase, temperature, density, viscosity, pressures, chemical composition and various other thermodynamic properties.

In many industrial processes there is waste of energy or a heat stream that is being exhausted, heat exchangers can be used to recover this heat and put it to use by heating a different stream in the process. This practice saves a lot of money in industry, as the heat supplied to other streams from the heat exchangers would otherwise come from an external source that is more expensive and more harmful to the environment.

Heat exchangers are used in many industries, including:

- Waste water treatment
- Refrigeration
- Wine and beer making
- Petroleum refining
- Nuclear power

In waste water treatment, heat exchangers play a vital role in maintaining optimal temperatures within anaerobic digesters to promote the growth of microbes that remove pollutants. Common types of heat exchangers used in this application are the double pipe heat exchanger as well as the plate and frame heat exchanger.

In aircraft

[edit]

In commercial aircraft heat exchangers are used to take heat from the engine's oil system to heat cold fuel.[40] This improves fuel efficiency, as well as reduces the possibility of water entrapped in the fuel freezing in components.[41]

Current market and forecast

[edit]

Estimated at US$17.5 billion in 2021, the global demand of heat exchangers is expected to experience robust growth of about 5% annually over the next years. The market value is expected to reach US$27 billion by 2030. With an expanding desire for environmentally friendly options and increased development of offices, retail sectors, and public buildings, market expansion is due to grow.[42]

A model of a simple heat exchanger

[edit]

A simple heat exchange [43][44] might be thought of as two straight pipes with fluid flow, which are thermally connected. Let the pipes be of equal length *L*, carrying fluids with heat capacity C_i (energy per unit mass per unit change in temperature) and let the mass flow rate of the fluids through the pipes, both in the same direction, be j_i (mass per unit time), where the subscript *i* applies to pipe 1 or pipe 2.

Temperature profiles for the pipes are $T_1(x)$ and $T_2(x)$ where x is the distance along the pipe. Assume a steady state, so that the temperature profiles are not functions of time. Assume also that the only transfer of heat from a small volume of fluid in one pipe is to the fluid element in the other pipe at the same position, i.e., there is no transfer of heat along a pipe due to temperature differences in that pipe. By Newton's law of cooling the rate of change in energy of a small volume of fluid is proportional to the difference in temperatures between it and the corresponding element in the other pipe:

$$\frac{du_1}{dt}=\gamma (T_2-T_1)$$

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$$\frac{du_2}{dt}=\gamma (T_1-T_2)$$

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(this is for parallel flow in the same direction and opposite temperature gradients, but for counter-flow heat exchange countercurrent exchange the sign is opposite in the second equation in front of $\gamma (T_1-T_2)$), where $u_i(x)$ is the thermal energy per unit length and ? is the thermal connection constant per unit length between the two pipes. This change in internal energy results in a change in the temperature of the fluid element. The time rate of change for the fluid element being carried along by the flow is:

$$\frac{du_1}{dt}=J_1\frac{dT_1}{dx}$$

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$$\frac{du_2}{dt}=J_2\frac{dT_2}{dx}$$

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where $J_i=C_ij_i$ is the "thermal mass flow rate". The differential equations governing the heat exchanger may now be written as:

$$J_1\frac{\partial T_1}{\partial x}=\gamma (T_2-T_1)$$

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$$J_2\frac{\partial T_2}{\partial x}=\gamma (T_1-T_2).$$

Since the system is in a steady state, there are no partial derivatives of temperature with respect to time, and since there is no heat transfer along the pipe, there are no second derivatives in *x* as is found in the heat equation. These two coupled first-order differential equations may be solved to yield:

$$T_1=A-\frac{Bk_1}{k}\,e^{-kx}$$

$$T_2=A+\frac{Bk_2}{k}\,e^{-kx}$$

where $k_1=\gamma /J_1$, $k_2=\gamma /J_2$,

$$k=k_1+k_2$$

(this is for parallel-flow, but for counter-flow the sign in front of k_2 is negative, so that if $k_2=k_1$, for the same "thermal mass flow rate" in both opposite directions, the gradient of temperature is constant and the temperatures linear in position *x* with a constant difference (T_2-T_1) along the exchanger, explaining why the counter current design countercurrent exchange is the most efficient)

and *A* and *B* are two as yet undetermined constants of integration. Let T_{10} and T_{20} be the temperatures at x=0 and let T_{1L} and T_{2L} be the temperatures at the end of the pipe at x=L. Define the average temperatures in each pipe as:

$$\overline{T}_1=\frac{1}{L}\int _0^LT_1(x)dx$$

$$\overline{T}_2=\frac{1}{L}\int _0^LT_2(x)dx.$$

Using the solutions above, these temperatures are:

$$T_{10}=A-\frac{Bk_1}{k} \qquad T_{20}=A+\frac{Bk_2}{k}$$

$$T_{1L}=A-\frac{Bk_1}{k}e^{-kL} \qquad T_{2L}=A+\frac{Bk_2}{k}e^{-kL}$$

$$\overline{T}_1=A-\frac{Bk_1}{k^2L}(1-e^{-kL}) \qquad \overline{T}_2=A+\frac{Bk_2}{k^2L}(1-e^{-kL})$$

Choosing any two of the temperatures above eliminates the constants of integration, letting us find the other four temperatures. We find the total energy transferred by integrating the expressions for the time rate of change of internal energy per unit length:

\displaystyle \frac dU_1dt=\int _0^L\frac du_1dt\,dx=J_1(T_1L-T_10)=\gamma L(\overline T

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\displaystyle \frac dU_2dt=\int _0^L\frac du_2dt\,dx=J_2(T_2L-T_20)=\gamma L(\overline T

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By the conservation of energy, the sum of the two energies is zero. The quantity \displaystyle \overline T_2-\overline T_1

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is known as the *Log mean temperature difference*, and is a measure of the effectiveness of the heat exchanger in transferring heat energy.

See also

[edit]

- Architectural engineering
- Chemical engineering
- Cooling tower
- Copper in heat exchangers
- Heat pipe
- Heat pump
- Heat recovery ventilation
- Jacketed vessel
- Log mean temperature difference (LMTD)
- Marine heat exchangers
- Mechanical engineering
- Micro heat exchanger
- Moving bed heat exchanger
- Packed bed and in particular Packed columns
- Pumpable ice technology
- Reboiler
- Recuperator, or cross plate heat exchanger
- Regenerator
- Run around coil
- Steam generator (nuclear power)
- Surface condenser
- Toroidal expansion joint
- Thermosiphon
- Thermal wheel, or rotary heat exchanger (including enthalpy wheel and desiccant wheel)
- Tube tool
- Waste heat

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External links

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- Shell and Tube Heat Exchanger Design Software for Educational Applications (PDF)
- EU Pressure Equipment Guideline
- A Thermal Management Concept For More Electric Aircraft Power System Application (PDF)

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Heating, ventilation, and air conditioning

Fundamental concepts	○ Air changes per hour ○ Bake-out ○ Building envelope ○ Convection ○ Dilution ○ Domestic energy consumption ○ Enthalpy ○ Fluid dynamics ○ Gas compressor ○ Heat pump and refrigeration cycle ○ Heat transfer ○ Humidity ○ Infiltration ○ Latent heat ○ Noise control ○ Outgassing ○ Particulates ○ Psychrometrics ○ Sensible heat ○ Stack effect ○ Thermal comfort ○ Thermal destratification ○ Thermal mass ○ Thermodynamics ○ Vapour pressure of water

Technology

- Absorption-compression heat pump
- Absorption refrigerator
- Air barrier
- Air conditioning
- Antifreeze
- Automobile air conditioning
- Autonomous building
- Building insulation materials
- Central heating
- Central solar heating
- Chilled beam
- Chilled water
- Constant air volume (CAV)
- Coolant
- Cross ventilation
- Dedicated outdoor air system (DOAS)
- Deep water source cooling
- Demand controlled ventilation (DCV)
- Displacement ventilation
- District cooling
- District heating
- Electric heating
- Energy recovery ventilation (ERV)
- Firestop
- Forced-air
- Forced-air gas
- Free cooling
- Heat recovery ventilation (HRV)
- Hybrid heat
- Hydronics
- Ice storage air conditioning
- Kitchen ventilation
- Mixed-mode ventilation
- Microgeneration
- Passive cooling
- Passive daytime radiative cooling
- Passive house
- Passive ventilation
- Radiant heating and cooling
- Radiant cooling
- Radiant heating
- Radon mitigation
- Refrigeration
- Renewable heat
- Room air distribution
- Solar air heat
- Solar combisystem
- Solar cooling
- Solar heating

- Air conditioner inverter
- Air door
- Air filter
- Air handler
- Air ionizer
- Air-mixing plenum
- Air purifier
- Air source heat pump
- Attic fan
- Automatic balancing valve
- Back boiler
- Barrier pipe
- Blast damper
- Boiler
- Centrifugal fan
- Ceramic heater
- Chiller
- Condensate pump
- Condenser
- Condensing boiler
- Convection heater
- Compressor
- Cooling tower
- Damper
- Dehumidifier
- Duct
- Economizer
- Electrostatic precipitator
- Evaporative cooler
- Evaporator
- Exhaust hood
- Expansion tank
- Fan
- Fan coil unit
- Fan filter unit
- Fan heater
- Fire damper
- Fireplace
- Fireplace insert
- Freeze stat
- Flue
- Freon
- Fume hood
- Furnace
- Gas compressor
- Gas heater
- Gasoline heater
- Grease duct

Components

- Grille

Measurement and control	○ Air flow meter ○ Aquastat ○ BACnet ○ Blower door ○ Building automation ○ Carbon dioxide sensor ○ Clean air delivery rate (CADR) ○ Control valve ○ Gas detector ○ Home energy monitor ○ Humidistat ○ HVAC control system ○ Infrared thermometer ○ Intelligent buildings ○ LonWorks ○ Minimum efficiency reporting value (MERV) ○ Normal temperature and pressure (NTP) ○ OpenTherm ○ Programmable communicating thermostat ○ Programmable thermostat ○ Psychrometrics ○ Room temperature ○ Smart thermostat ○ Standard temperature and pressure (STP) ○ Thermographic camera ○ Thermostat ○ Thermostatic radiator valve
Professions, trades, and services	○ Architectural acoustics ○ Architectural engineering ○ Architectural technologist ○ Building services engineering ○ Building information modeling (BIM) ○ Deep energy retrofit ○ Duct cleaning ○ Duct leakage testing ○ Environmental engineering ○ Hydronic balancing ○ Kitchen exhaust cleaning ○ Mechanical engineering ○ Mechanical, electrical, and plumbing ○ Mold growth, assessment, and remediation ○ Refrigerant reclamation ○ Testing, adjusting, balancing

Industry organizations	○ AHRI ○ AMCA ○ ASHRAE ○ ASTM International ○ BRE ○ BSRIA ○ CIBSE ○ Institute of Refrigeration ○ IIR ○ LEED ○ SMACNA ○ UMC
Health and safety	○ Indoor air quality (IAQ) ○ Passive smoking ○ Sick building syndrome (SBS) ○ Volatile organic compound (VOC)
See also	○ ASHRAE Handbook ○ Building science ○ Fireproofing ○ Glossary of HVAC terms ○ Warm Spaces ○ World Refrigeration Day ○ Template:Home automation ○ Template:Solar energy

About Royal Supply South

Things To Do in Arapahoe County

Photo

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Clock Tower Tours

4.1 (7)

Photo

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Cherry Creek State Park

4.6 (9044)

Photo

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Plains Conservation Center (Visitor Center)

4.6 (393)

Photo

Blue Grama Grass Park

4.4 (117)

Photo

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Museum of Outdoor Arts

4.5 (397)

Photo

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Cherry Creek Dam

4.3 (6)

Driving Directions in Arapahoe County

Driving Directions From King Soopers to Royal Supply South

Driving Directions From Costco Wholesale to Royal Supply South

Driving Directions From Denver to Royal Supply South

Driving Directions From St. Nicks Christmas and Collectibles to Royal Supply South

Driving Directions From William Richheimer, MD to Royal Supply South

Air conditioning repair service

Air conditioning store

Air conditioning system supplier

Driving Directions From Denver Museum of Nature & Science to Royal Supply South

Driving Directions From Plains Conservation Center (Visitor Center) to Royal Supply South

Driving Directions From Aurora Reservoir to Royal Supply South

Driving Directions From Cherry Creek Dam to Royal Supply South

Driving Directions From Plains Conservation Center (Visitor Center) to Royal Supply South

Driving Directions From Cherry Creek State Park to Royal Supply South

Mobile Home Furnace Installation

Mobile Home Air Conditioning Installation Services

Mobile Home Hvac Repair

Reviews for Royal Supply South

Using Screwdriver Sets for Precise Adjustments**View GBP**

Check our other pages :

- **Balancing Comfort and Efficiency in Vent Adjustments**
- **Safely Storing Extra HVAC Parts and Supplies**
- **Using UV Lights to Minimize Microbial Growth**
- **Handling Harmful Chemicals with Proper Ventilation**
- **Using Screwdriver Sets for Precise Adjustments**

Frequently Asked Questions

What type of screwdriver set is best suited for precise adjustments in a mobile home HVAC system?

A precision screwdriver set, often including both flathead and Phillips head screwdrivers with magnetic tips and ergonomic handles, is ideal for making accurate adjustments in tight spaces within a mobile home HVAC system.

How can I ensure that the screws are not over-tightened when making adjustments to my mobile home HVAC system?

Use a torque-limiting screwdriver or apply gentle pressure while turning, stopping as soon as you feel resistance. This helps prevent damage to delicate components by avoiding over-tightening.

Are there specific safety precautions I should take when using screwdrivers on my mobile home HVAC system?

Yes, always turn off the power supply to the HVAC system before starting any work to avoid electrical hazards. Additionally, ensure your tools are well-insulated and wear protective gear such as gloves and goggles for added safety.

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Google Business Profile

Company Website : **https://royal-durhamsupply.com/locations/wichita-kansas/**

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